



The 27th INTERNATIONAL
ELECTRIC VEHICLE
SYMPOSIUM & EXHIBITION

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Configuration Analysis of Plug-in Hybrid Systems using Global Optimization

Bill Insup Kim, Hyunsup Kim
Hyundai Motor Company
20 Nov 2013

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Agenda

1. Motivation & Purpose

2. Plug-in Hybrid Systems

3. Methodology

- Theoretical System Analysis
- Dynamic Programming
- Vehicle Modeling : Transmission element loss

4. Results

- Theoretical System Analysis Results
- Dynamic Programming Results

5. Conclusion

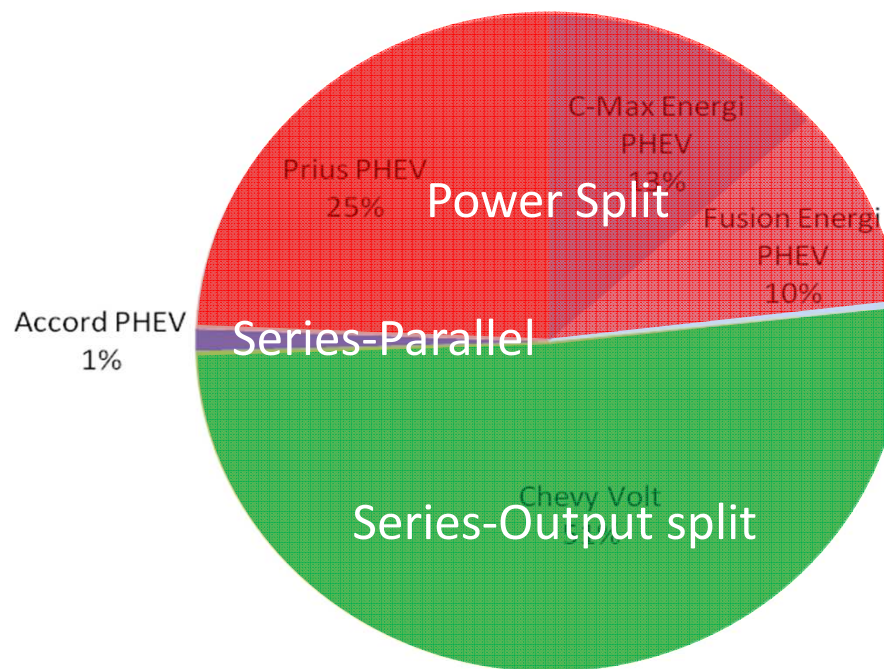


1. Motivation & Purpose

- PHEV Models**



- U.S PHEV Sales in 2013**



Which system has Benefits in certain driving conditions?

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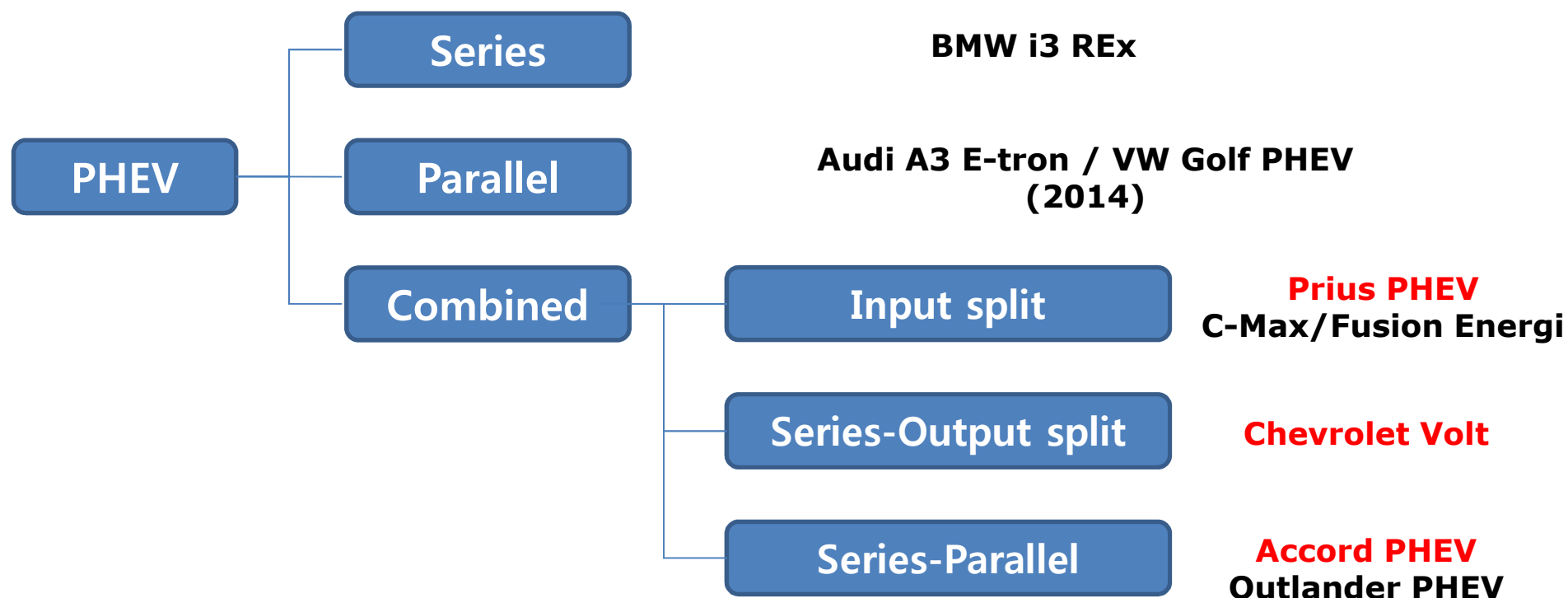


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2. Plug-in Hybrid Systems

- PHEV Powertrains Topologies (Categorized by TM Mode)**



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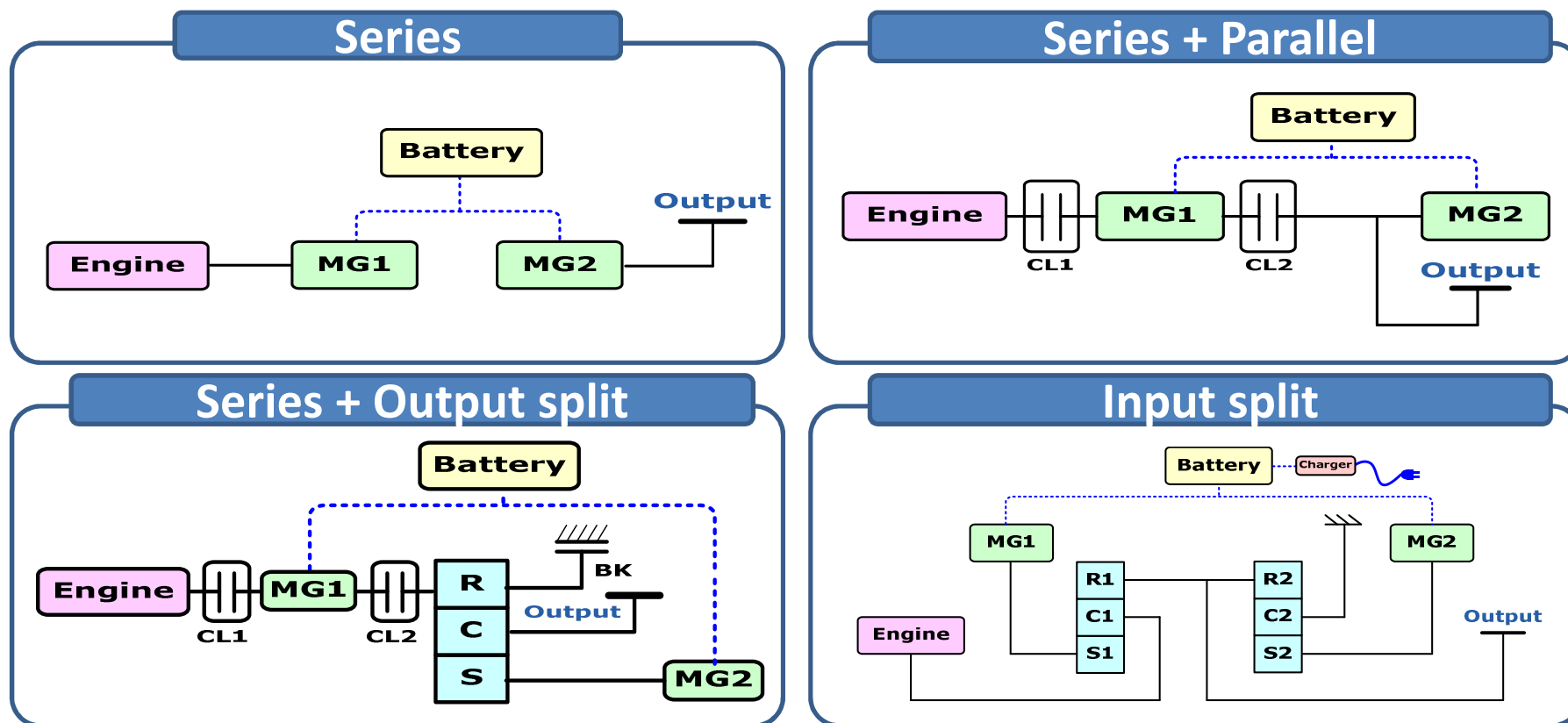


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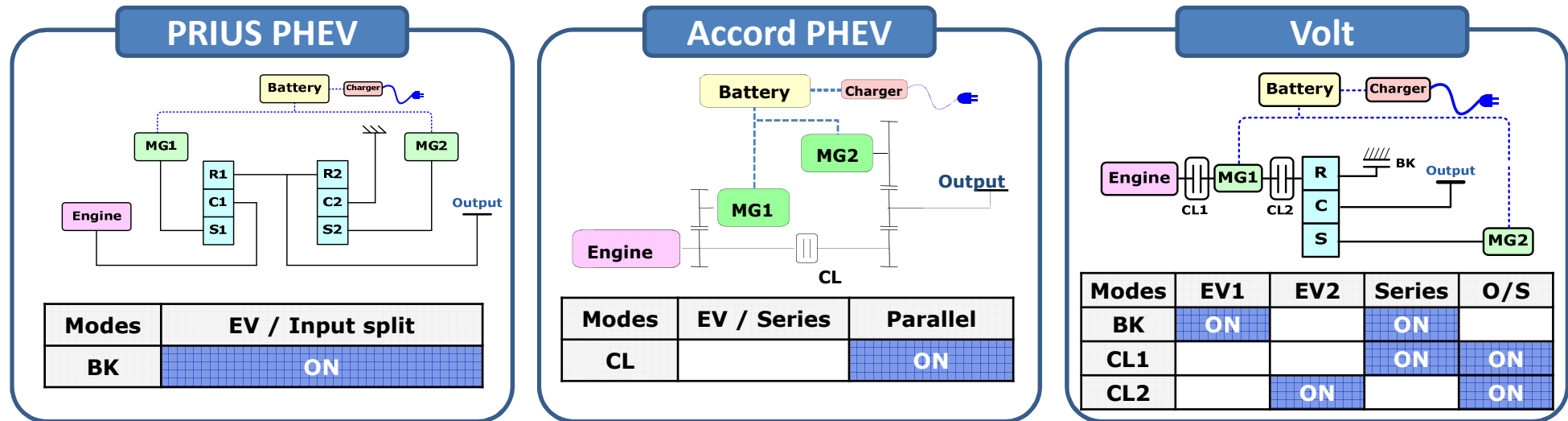
2. Plug-in Hybrid Systems

- PHEV Powertrains Topologies



2. Plug-in Hybrid Systems

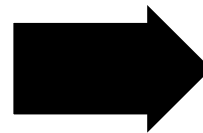
- Configuration of (Series + α) PHEVs



the Number of TM modes ↑

||

the Number of TM Elements ↑



System Efficiency ↑

Complexity of Control ↑

Mechanical Losses ↑

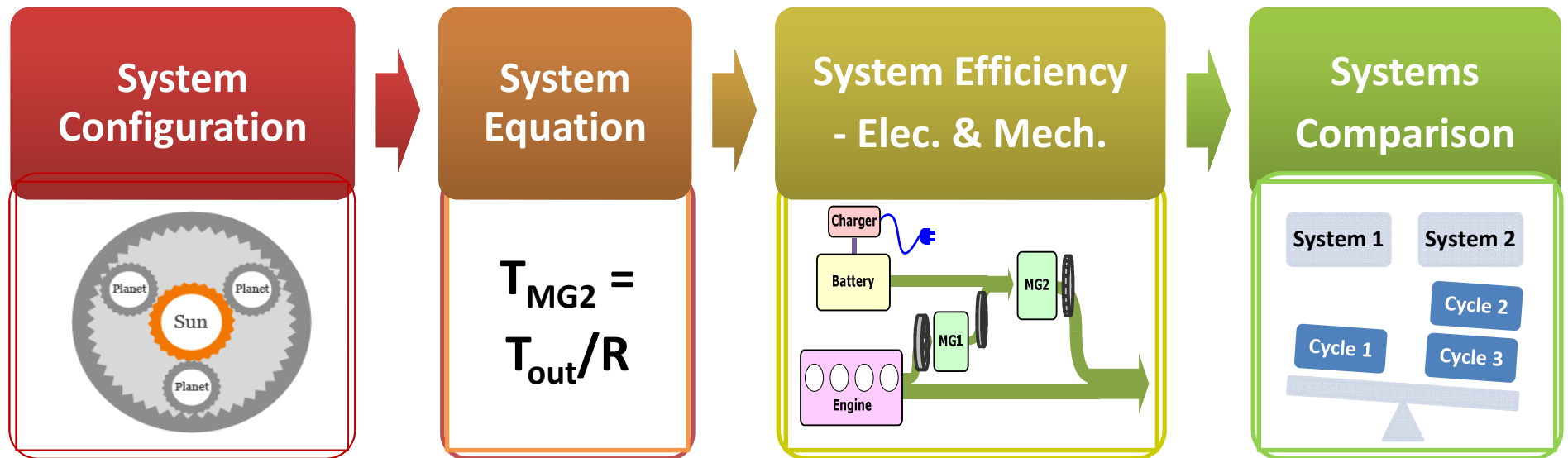
The Impact of Transmission Mechanical Losses is Considered





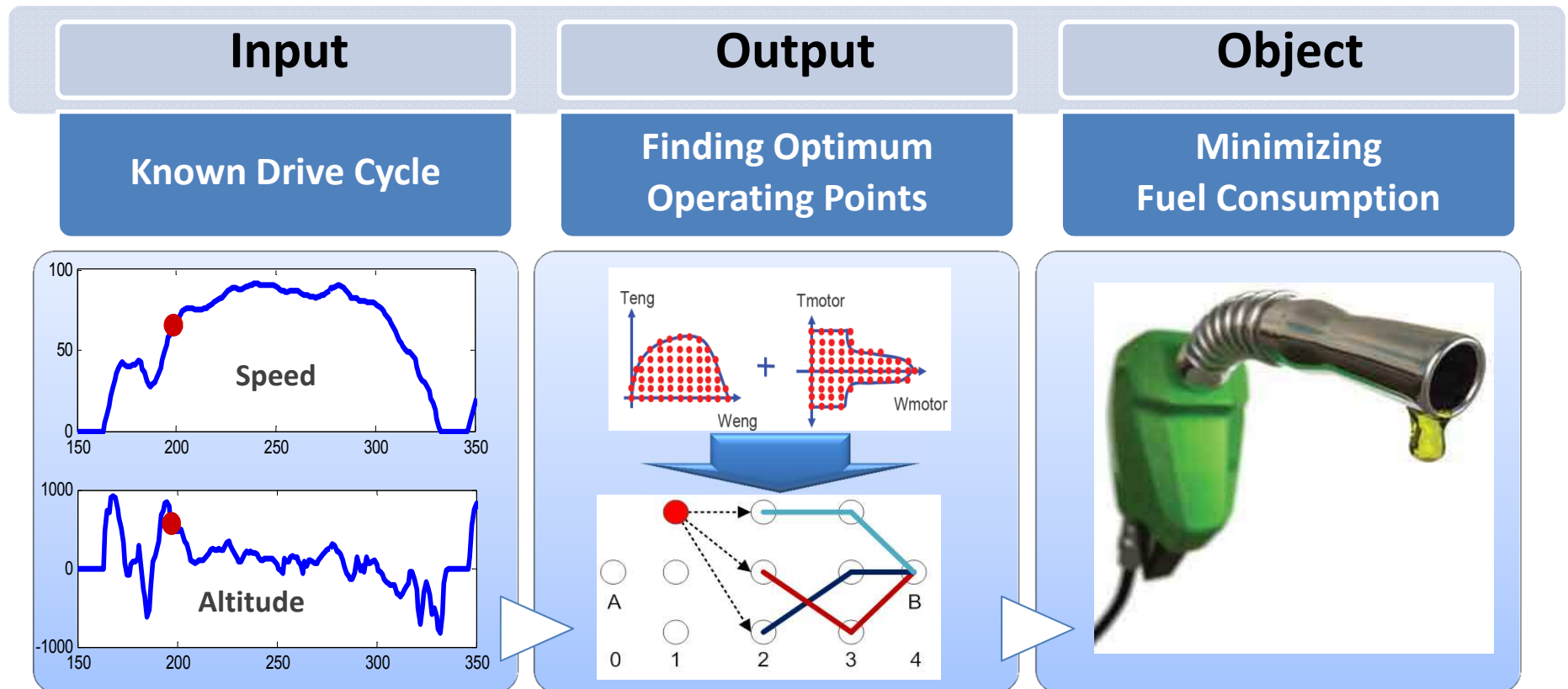
3. Methodology - System Analysis

- Theoretical System Analysis



3. Methodology - Dynamic Programming

- Dynamic Programming



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3. Methodology - Vehicle Modeling

- Vehicle Specification

Assuming Same Engine and Motor Efficiency and Final Gear ratio

Components	Input split	Series-output split	Series-parallel
Engine	1.6L Gasoline, 82kW		
MG1 / MG2	42kW / 60kW	55 kW / 111kW	100kW / 124kW
Battery	LiPB, 342V, 20Ah		
Gear Ratio	2.6 / 2.636	2.2432	0.882, 1.97, 0.575
FGR	3.5		

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3. Methodology - Vehicle Modeling

• Transmission Component Loss Modeling

Gear

- Modeling

- Assuming Constant Gear Efficiency

Gear Number	PG	SG
Efficiency	97%	99%
Prius	2	0
Volt	1	0
Accord	0	3

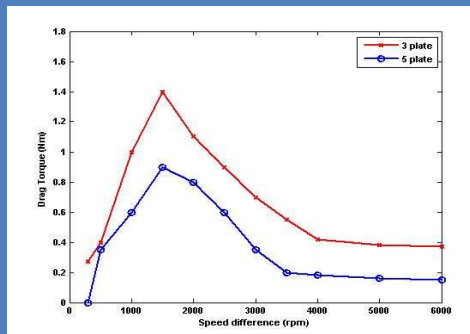
- Considering Power split ratio for PG

Clutch

- Test Data

- Test Result

$$T_{Loss, Clutch} = f(N_{Friction}, \Delta\omega)$$

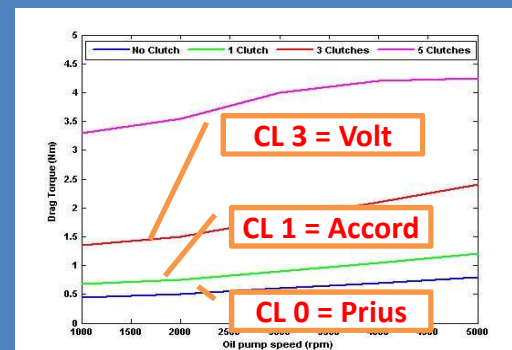


Oil Pump

- Test Data

- Test Result: Function of (Speed, Number of Clutch)

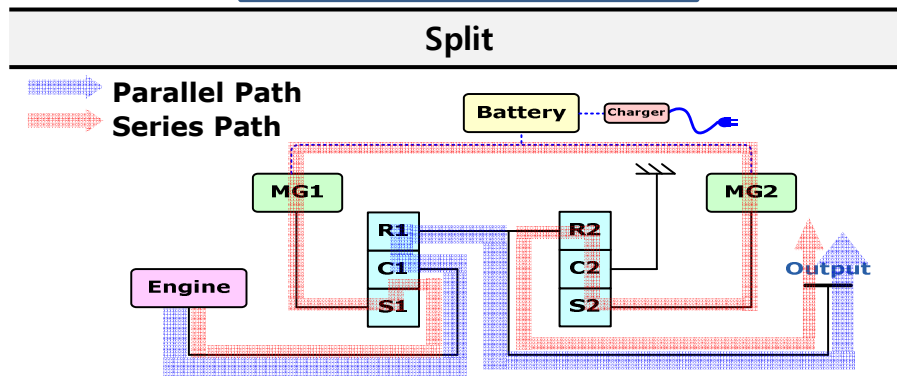
$$T_{Loss, OilPump} = f(\omega_{OilPump}, NumberofClutch)$$



3. Methodology - Vehicle Modeling

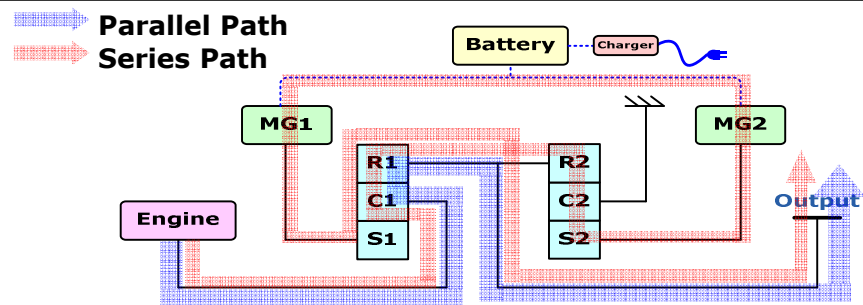
• Theoretical System Analysis – Gear Loss Modeling

Input split



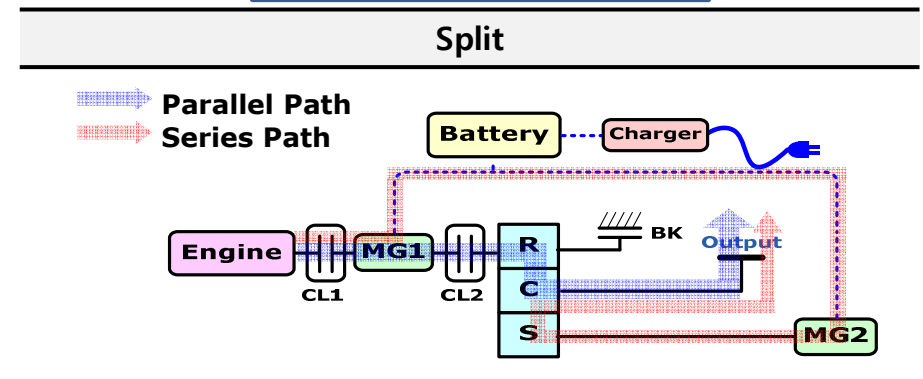
- Parallel Path: Through Planetary gear 1 time
- Series Path: Through Planetary gear 2 times

Recirculation



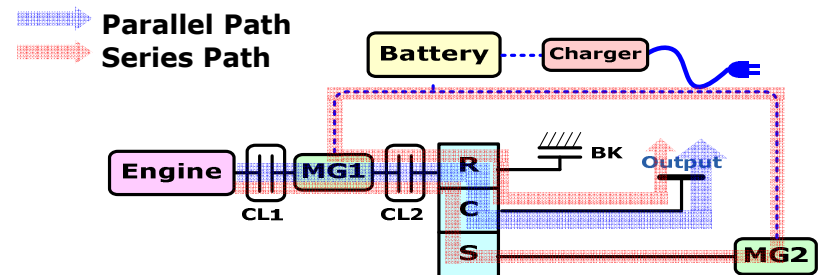
- Parallel Path: Through Planetary gear 1 time
- Series Path: Through Planetary gear 3 times

Output split



- Parallel Path: Through Planetary gear 1 time
- Series Path: Through Planetary gear 1 time

Recirculation

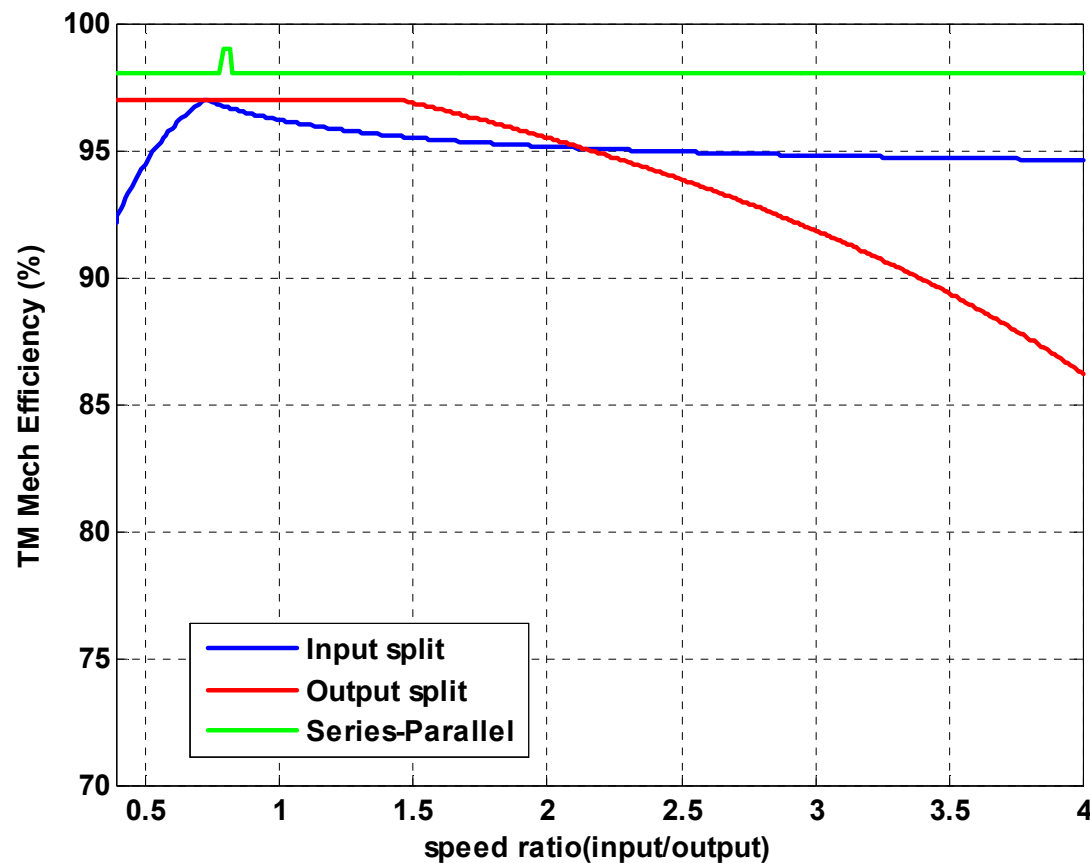


- Parallel Path: Through Planetary gear 1 time
- Series Path: Through Planetary gear 2 times



3. Methodology - Vehicle Modeling

- Theoretical System Analysis - Gear Loss



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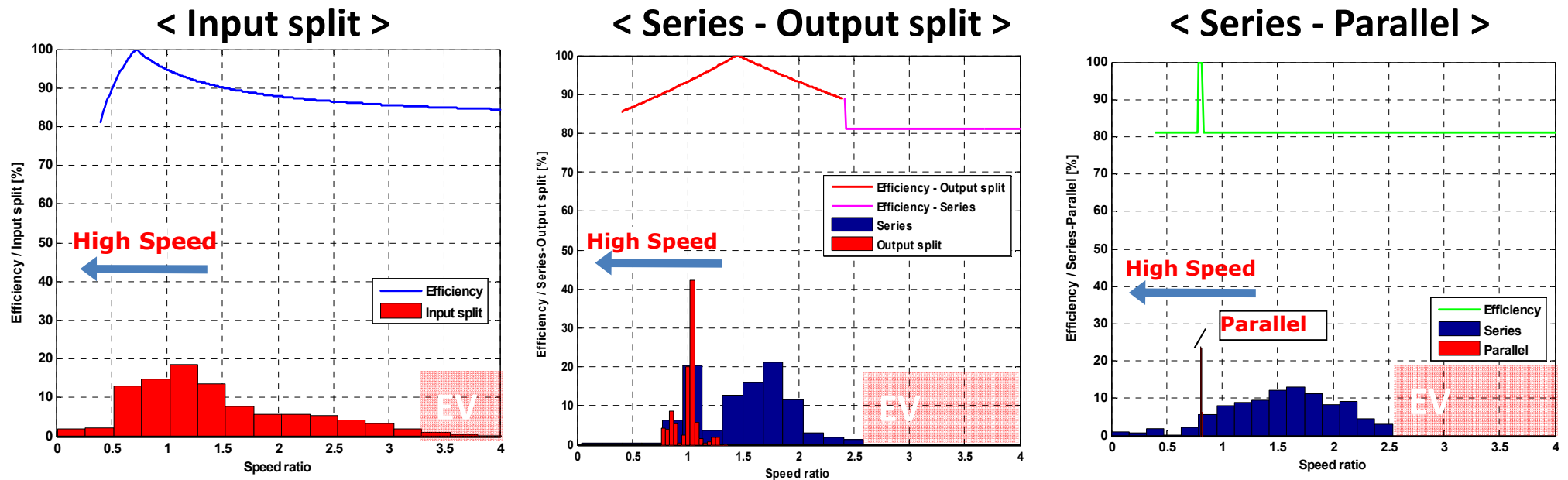


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4. Result

• Theoretical System Analysis – City Driving

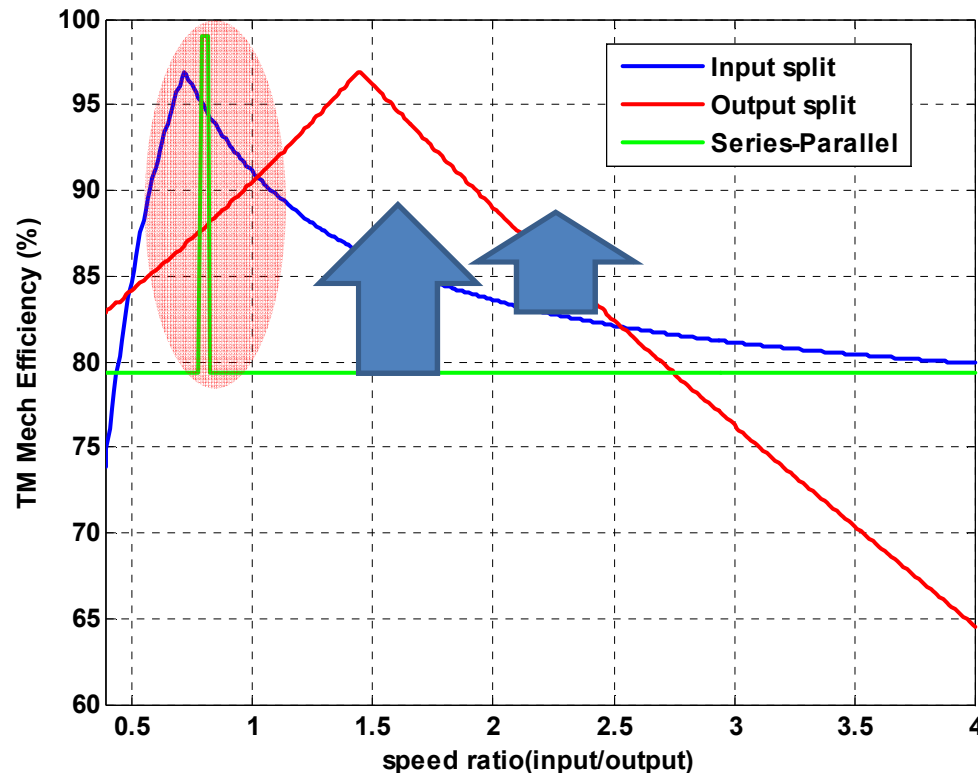


- I/S : High efficiency in **High** speed ratio (City driving)
- S/O : High efficiency in **Middle** speed ratio (Suburban driving)
- S/P : High efficiency in **Low** speed ratio (Mild Highway driving)



4. Result

- Total System Analysis – (EM Loss × Gear Loss)**

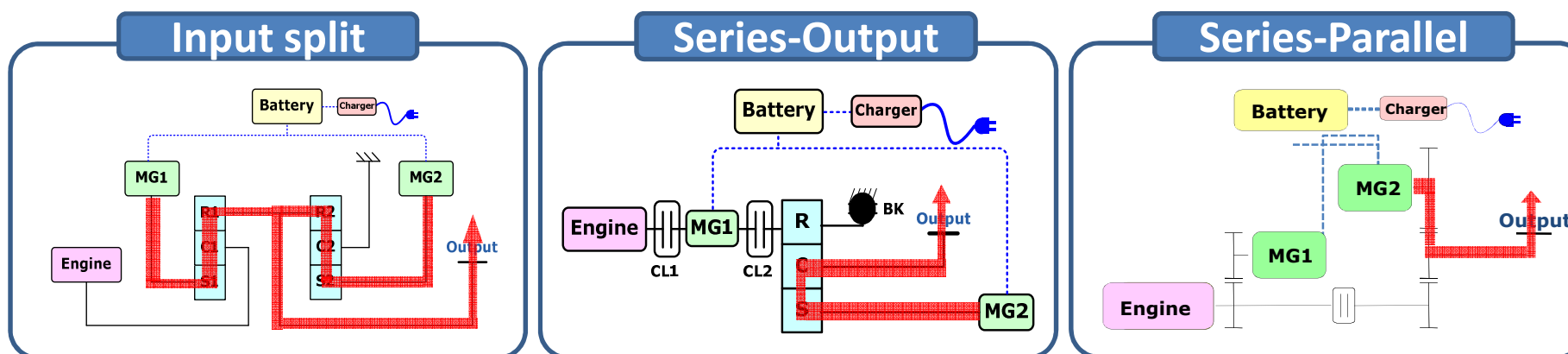


- ① Disadvantage for Split Compare to Parallel
- ② As EM efficiency has improved, Series with Spur gear's Efficiency will improve more than Split with Planetary Gear



4. Result

- Dynamic Programming – CD (Charging Depleting)

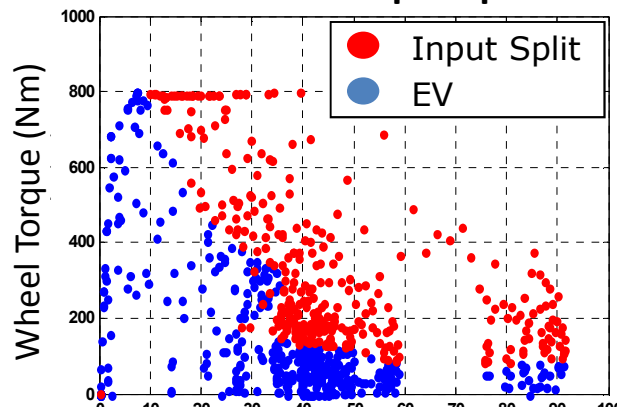


Efficiency		Input split	Series-Output	Series-Parallel
Mech. Loss	Gear Loss	97%	97%	99%
	MG drag	0~1%	0	0
Electrical Loss		90% (Assumption)		
System Eff.		86~87%	87%	89%

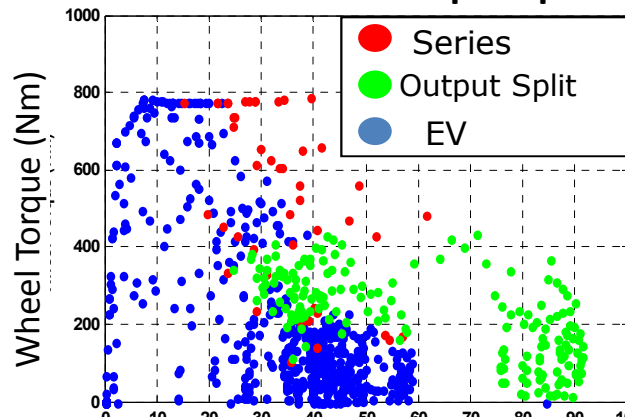
4. Result

- Dynamic Programming – CS (Charging Sustaining)

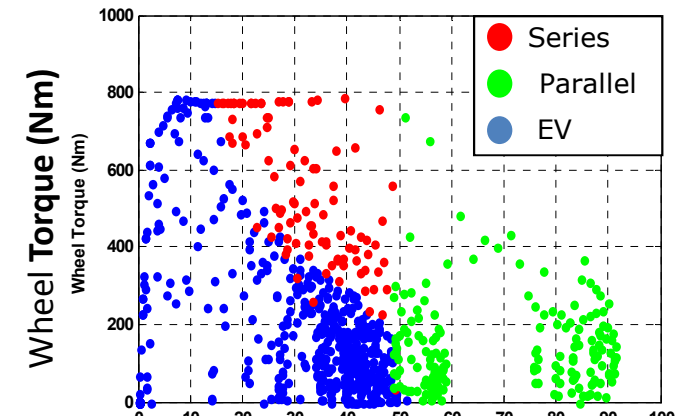
< DP result - Input split >



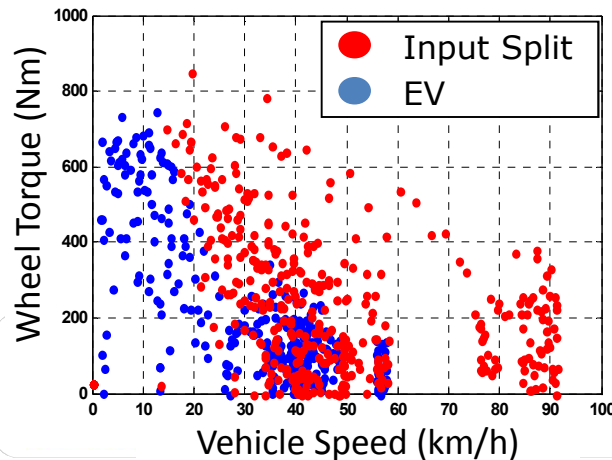
< DP result- Series Output split >



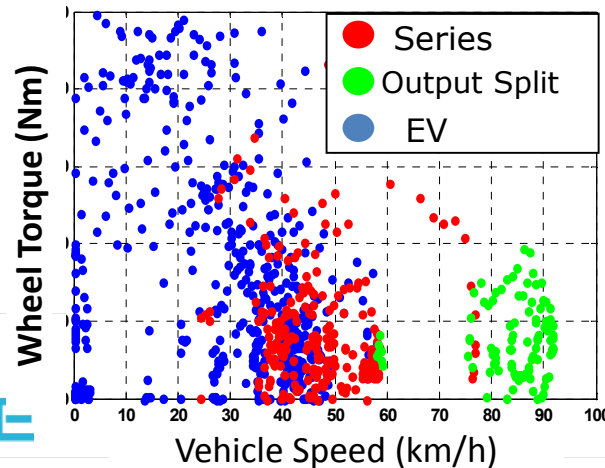
< DP result – Series Parallel >



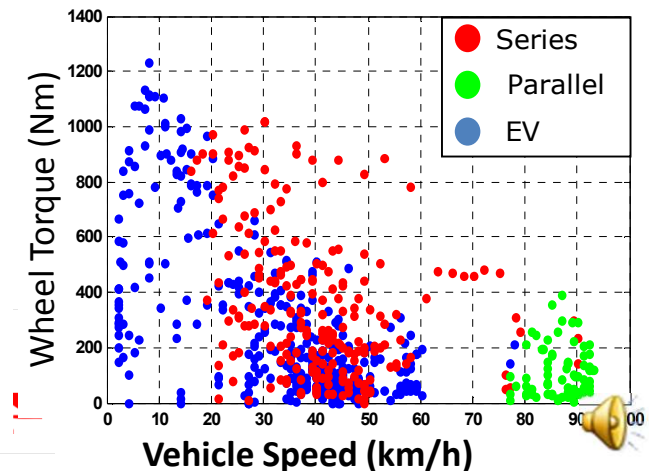
< Test result – Prius PHEV >



< Test result – Volt >



< Test result – Accord PHEV >



4. Result

Efficiency		Input split	Series-Output	Series-Parallel
CD (Mechanical)	City	96.0	96.1	96.9
	HWY	96.0	97.0	97.5
CS (System)	City	31.8	31.0	30.9
	HWY	33.2	30.1	33.4
	US06	34.1	32.2	33.9

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5. Conclusion

- **PRIUS = HEV Mode – City and Aggressive Driving**
- **Volt = EV Mode and Middle speed range**
- **Accord PHEV = EV Mode + Highway**

	City	Highway	Aggressive Driving
EV Drive	Volt / Accord		
HEV Drive	Prius	Accord	Prius

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5. Future Work

- In a certain area Which driving pattern is prevalent and Which system has merits?
- How system type can affects the Component efficiency?
- Parallel PHEV's Advantage?

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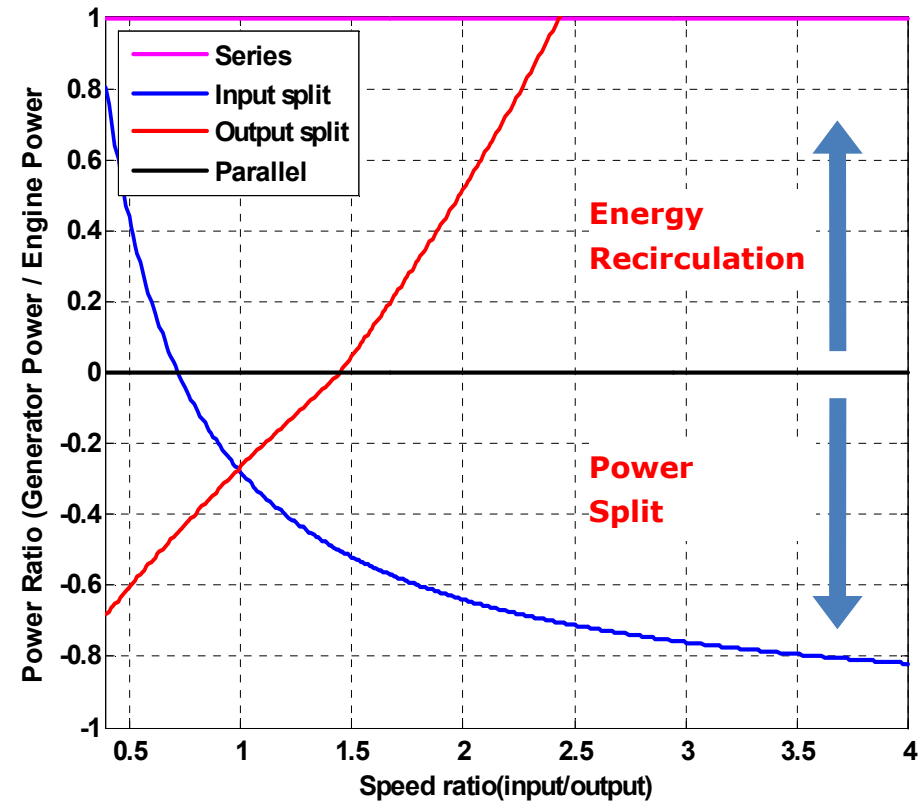
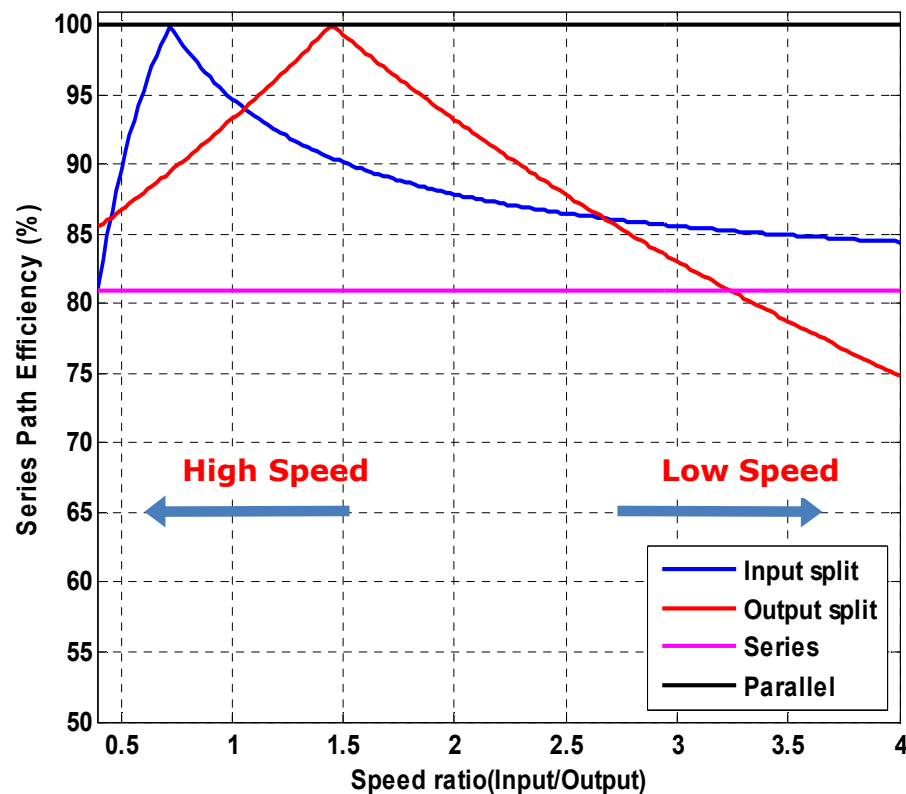
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• Theoretical System Analysis – Series-path



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3. Methodology - Dynamic Programming

- Dynamic Programming

Usage of Dynamic Programming

1. Fuel Economy Potential

2. Optimum Control Strategy

3. Component Size Decision

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