



The 27th INTERNATIONAL
ELECTRIC VEHICLE
SYMPOSIUM & EXHIBITION
BARCELONA
17th-20th November 2013

Configuration Analysis of Plug-in Hybrid Systems using Global Optimization

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Hyundai Motor Company
20 Nov 2013

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- 1. Motivation & Purpose**
- 2. Plug-in Hybrid Systems**
- 3. Methodology**
 - Theoretical System Analysis
 - Dynamic Programming
 - Vehicle Modeling : Transmission element loss
- 4. Results**
 - Theoretical System Analysis Results
 - Dynamic Programming Results
- 5. Conclusion**

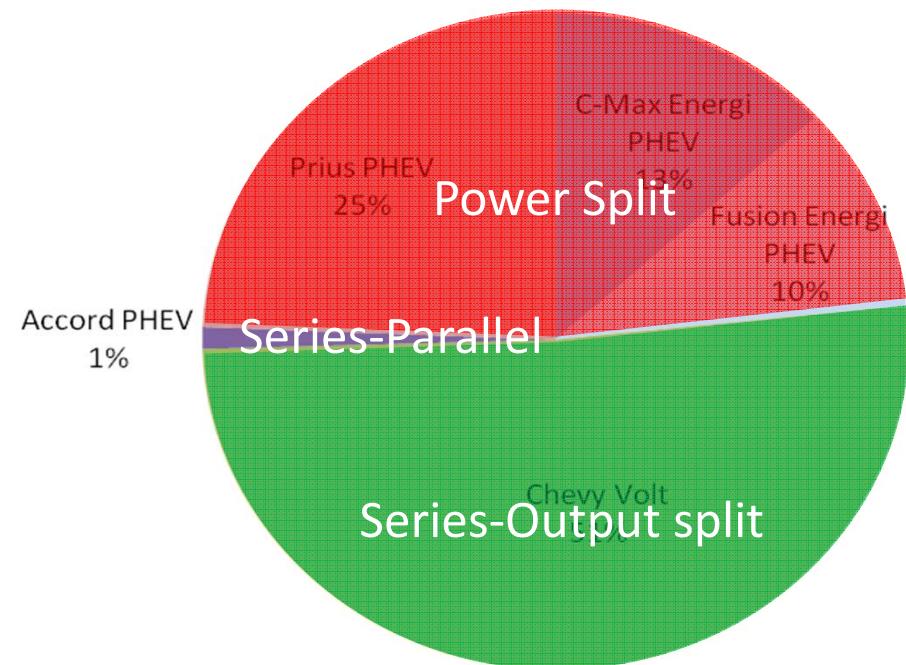


- PHEV Models



1. Motivation & Purpose

- U.S PHEV Sales in 2013



Which system has Benefits in certain driving conditions?

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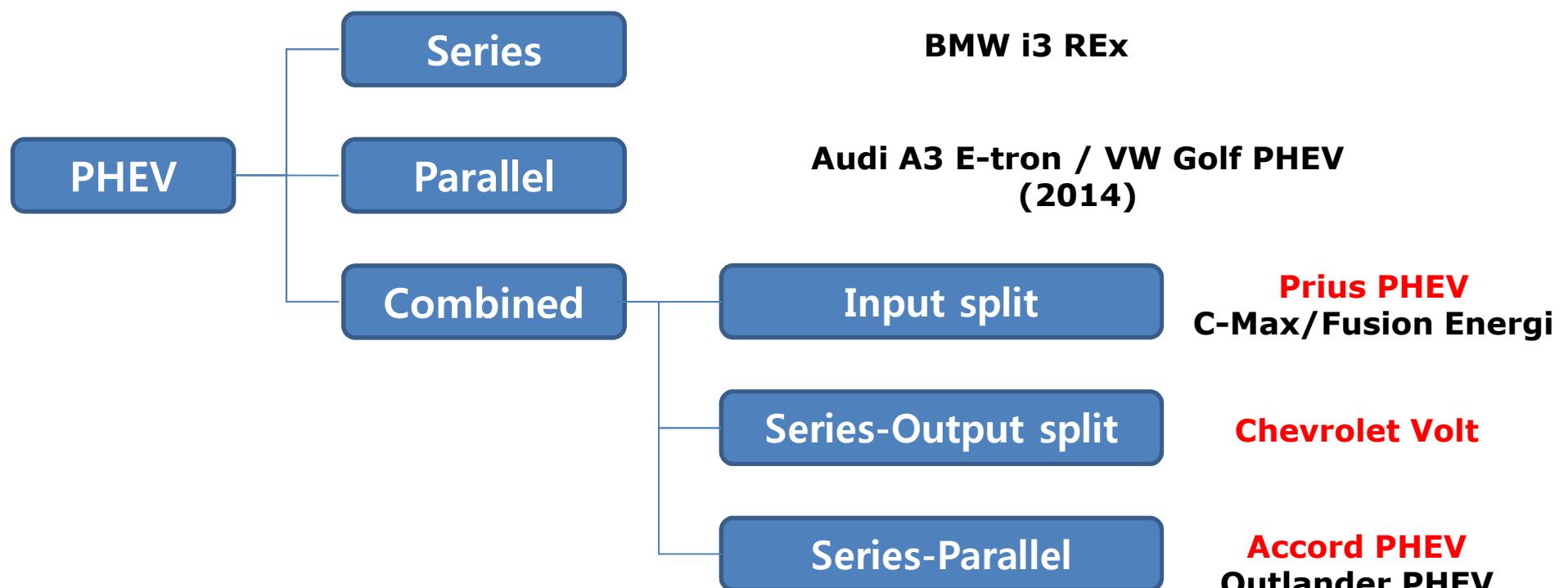


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2. Plug-in Hybrid Systems

- PHEV Powertrains Topologies (Categorized by TM Mode)



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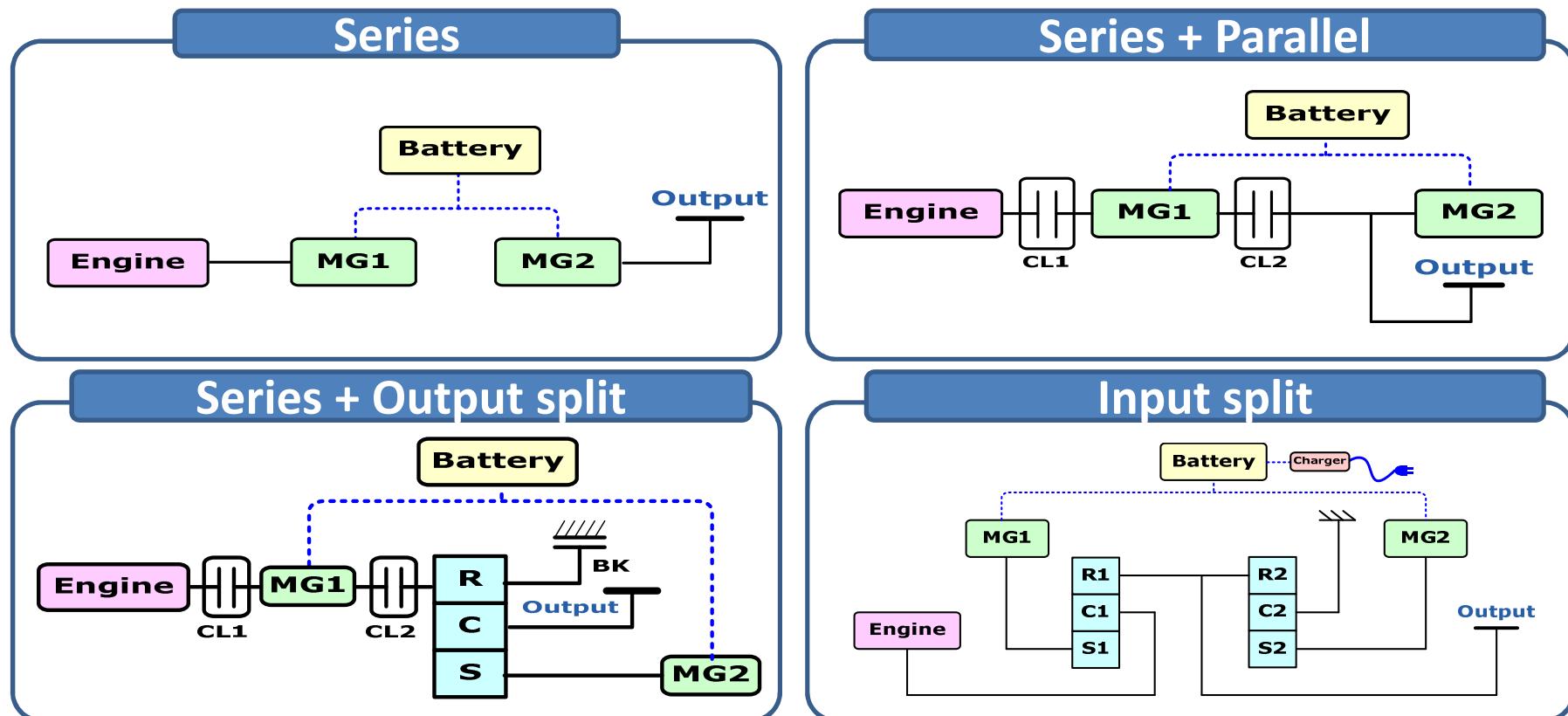


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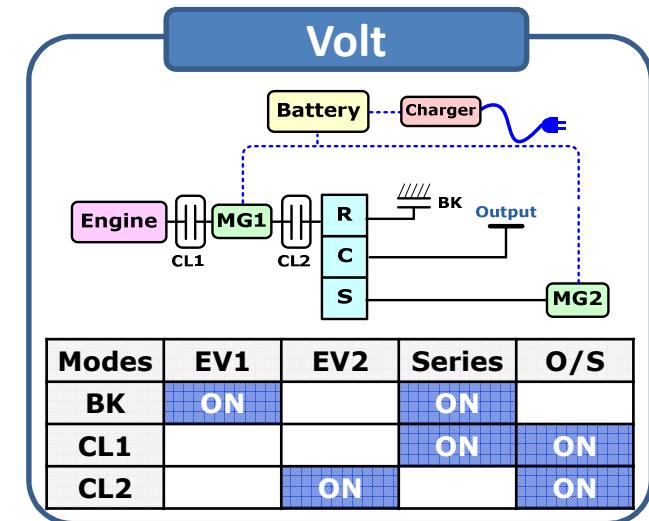
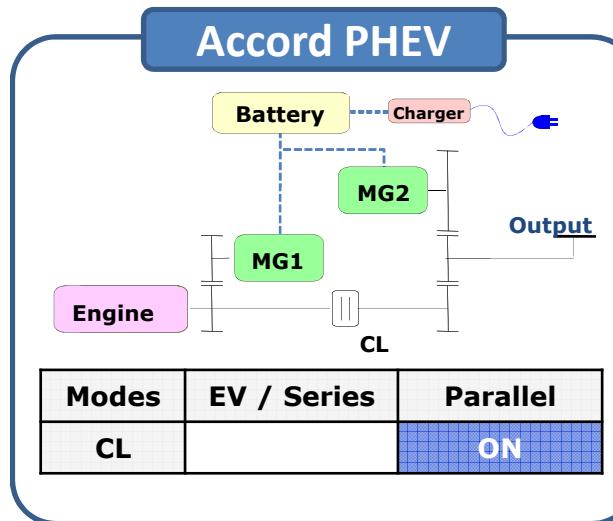
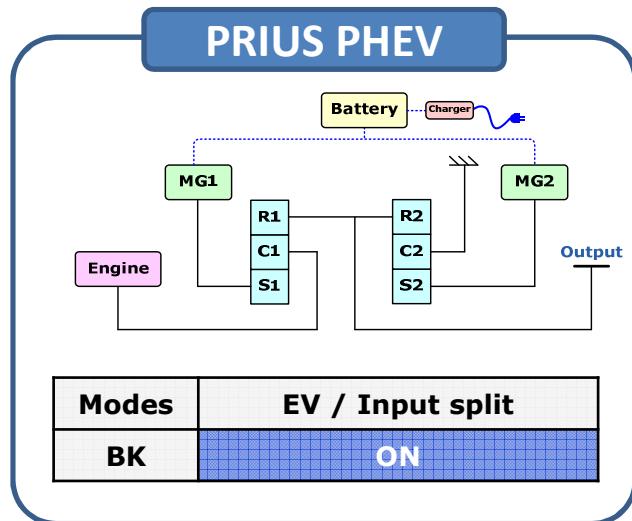
2. Plug-in Hybrid Systems

- PHEV Powertrains Topologies



2. Plug-in Hybrid Systems

- Configuration of (Series + α) PHEVs



the Number of TM modes \uparrow

||

the Number of TM Elements \uparrow

System Efficiency \uparrow

Complexity of Control \uparrow

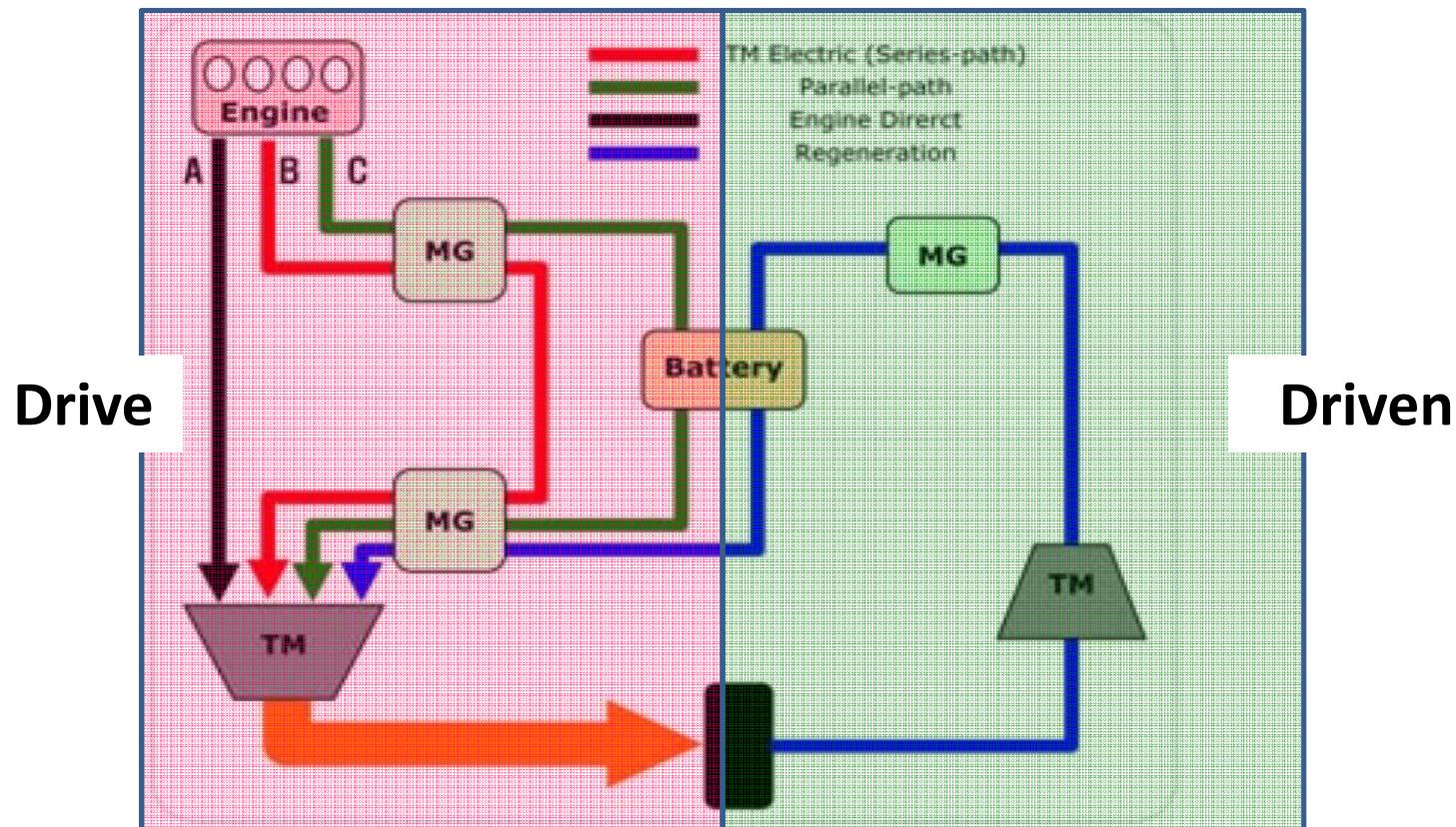
Mechanical Losses \uparrow

The Impact of Transmission Mechanical Losses is Considered



2. Plug-in Hybrid Systems

- PHEV System Efficiency



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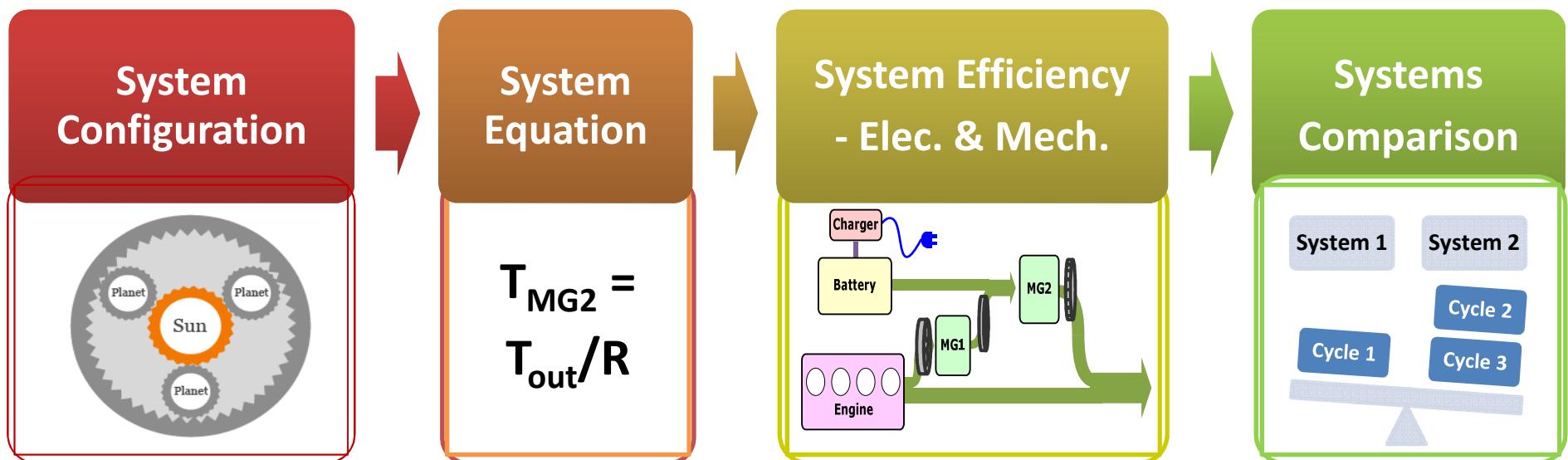


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3. Methodology - System Analysis

- Theoretical System Analysis



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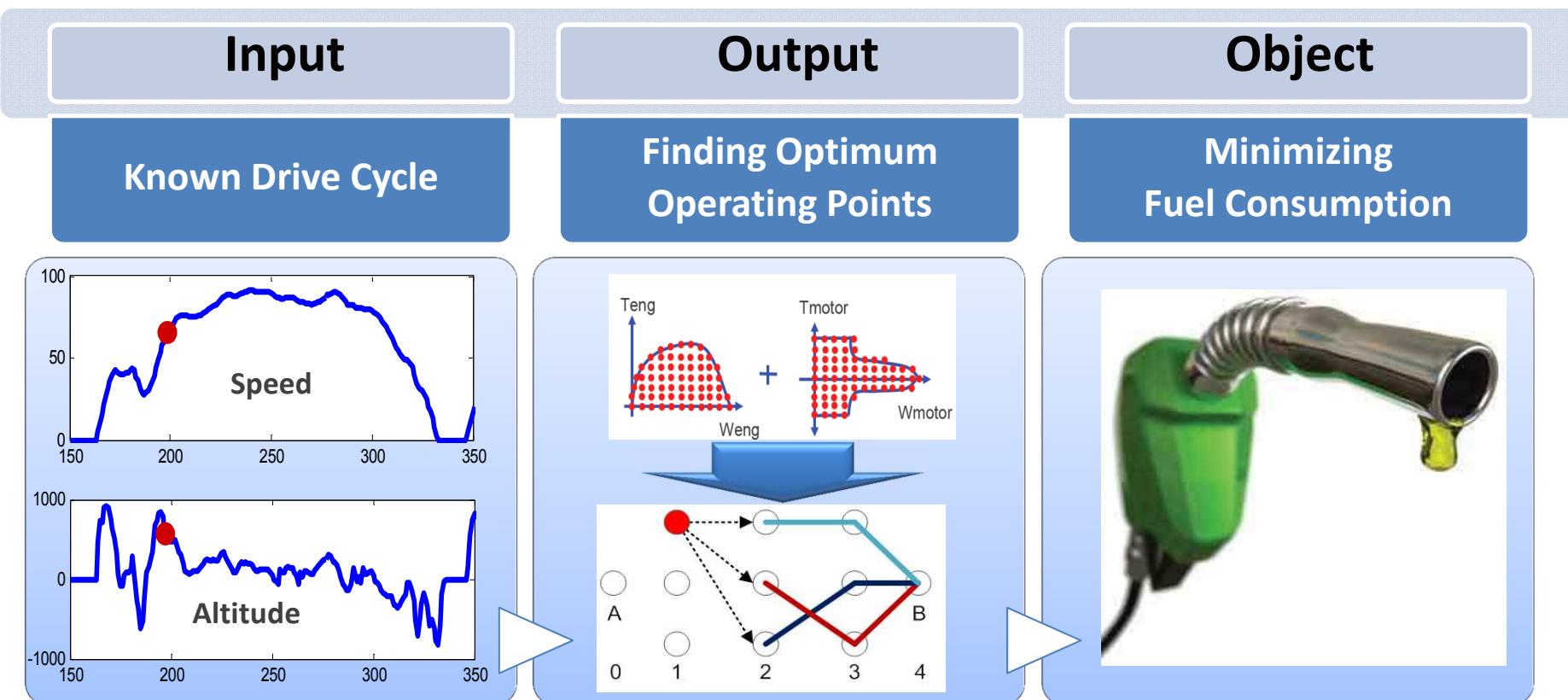


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3. Methodology - Dynamic Programming

- Dynamic Programming



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3. Methodology - Vehicle Modeling

- Vehicle Specification

Assuming Same Engine and Motor Efficiency and Final Gear ratio

Components	Input split	Series-output split	Series-parallel
Engine		1.6L Gasoline, 82kW	
MG1 / MG2	42kW / 60kW	55 kW / 111kW	100kW / 124kW
Battery		LiPB, 342V, 20Ah	
Gear Ratio	2.6 / 2.636	2.2432	0.882, 1.97, 0.575
FGR		3.5	

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3. Methodology

- Vehicle Modeling

- Transmission Component Loss Modeling

Gear - Modeling

- Assuming Constant Gear Efficiency

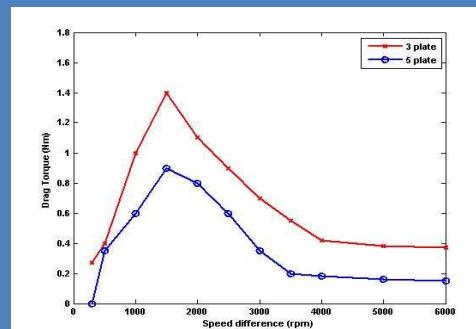
Gear Number	PG	SG
Efficiency	97%	99%
Prius	2	0
Volt	1	0
Accord	0	3

- Considering Power split ratio for PG

Clutch - Test Data

- Test Result

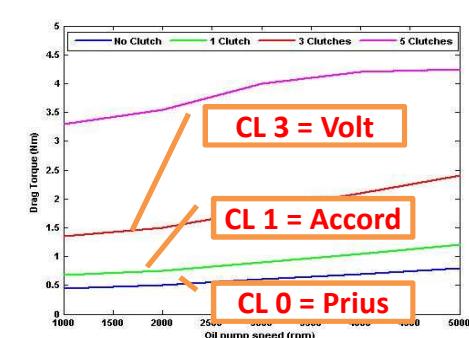
$$T_{Loss, Clutch} = f(N_{Friction}, \Delta\omega)$$



Oil Pump - Test Data

- Test Result: Function of (Speed, Number of Clutch)

$$T_{Loss, OilPump} = f(\omega_{OilPump}, NumberofClutch)$$



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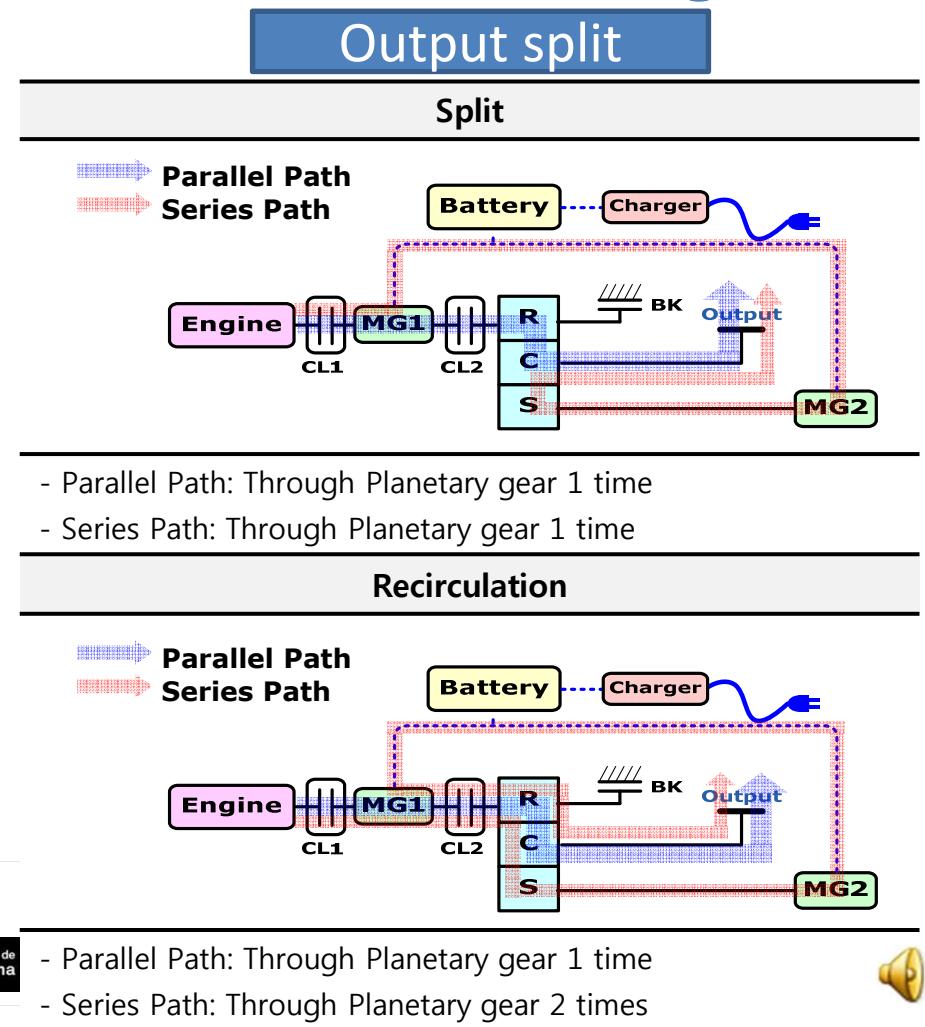
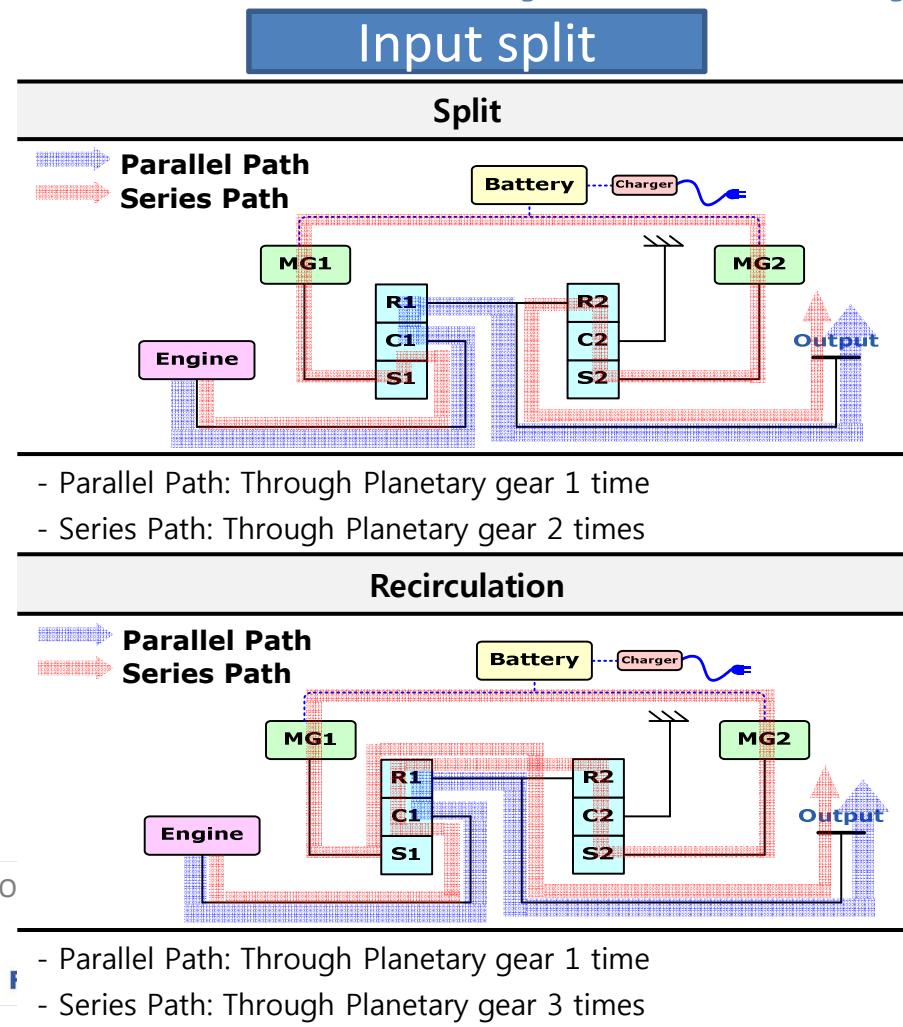
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3. Methodology

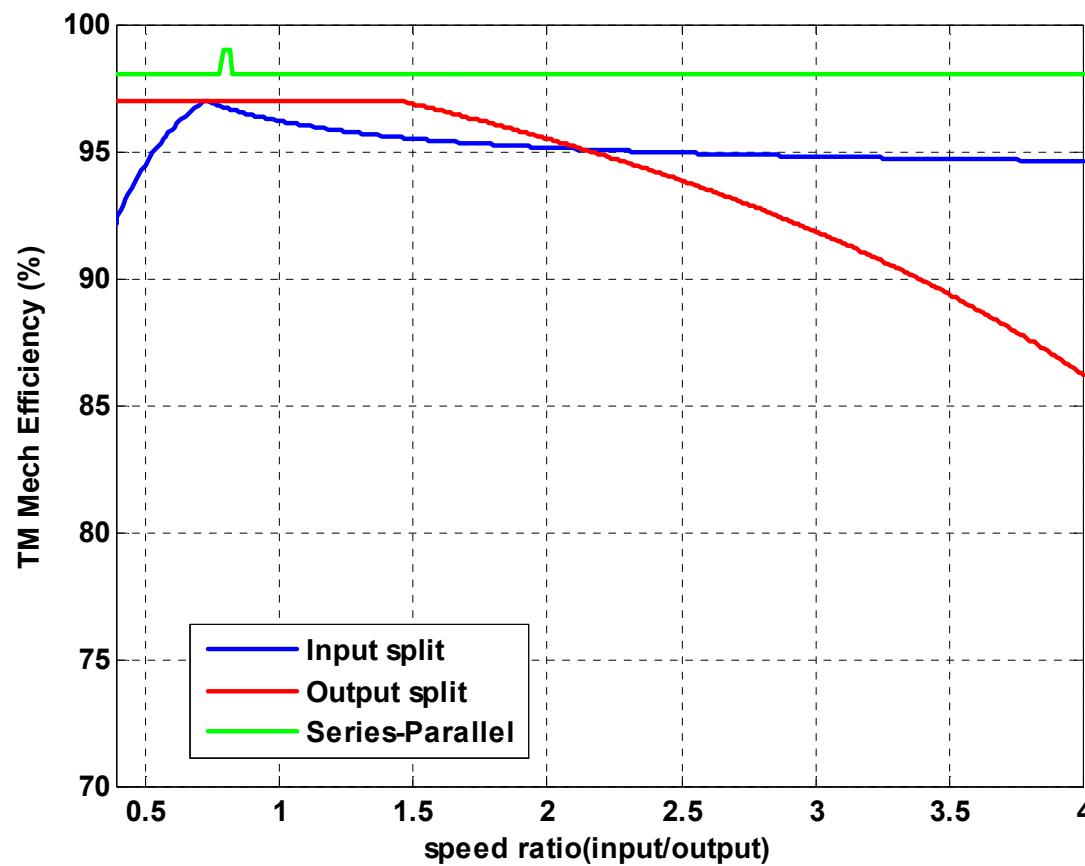
- Vehicle Modeling

- Theoretical System Analysis – Gear Loss Modeling



3. Methodology - Vehicle Modeling

- Theoretical System Analysis - Gear Loss



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AVERE

IREA



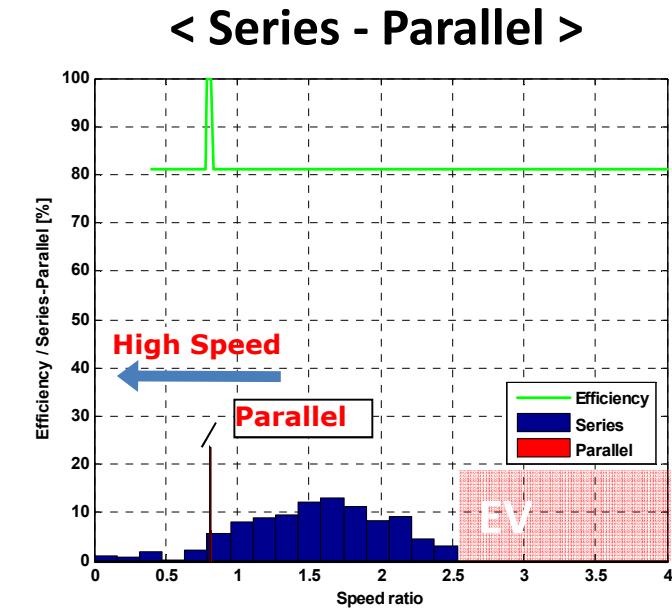
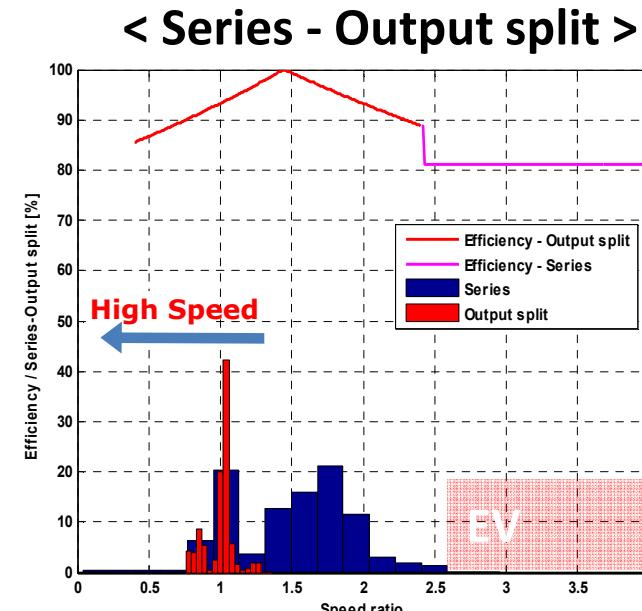
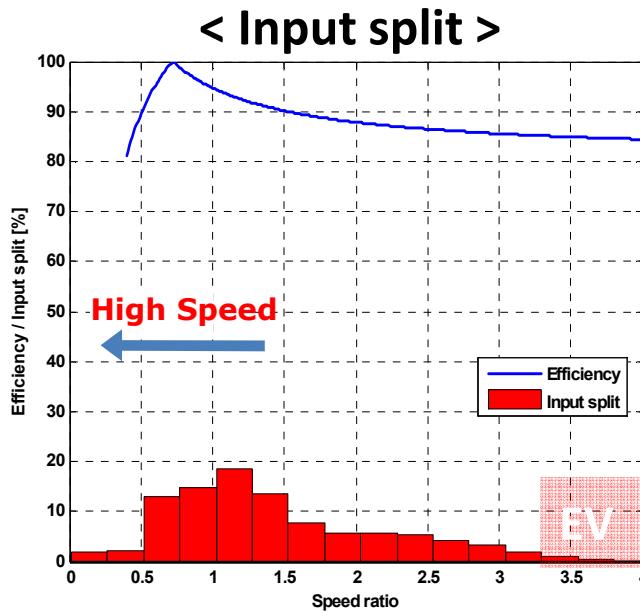
EVAA

EDTA



4. Result

- Theoretical System Analysis – City Driving

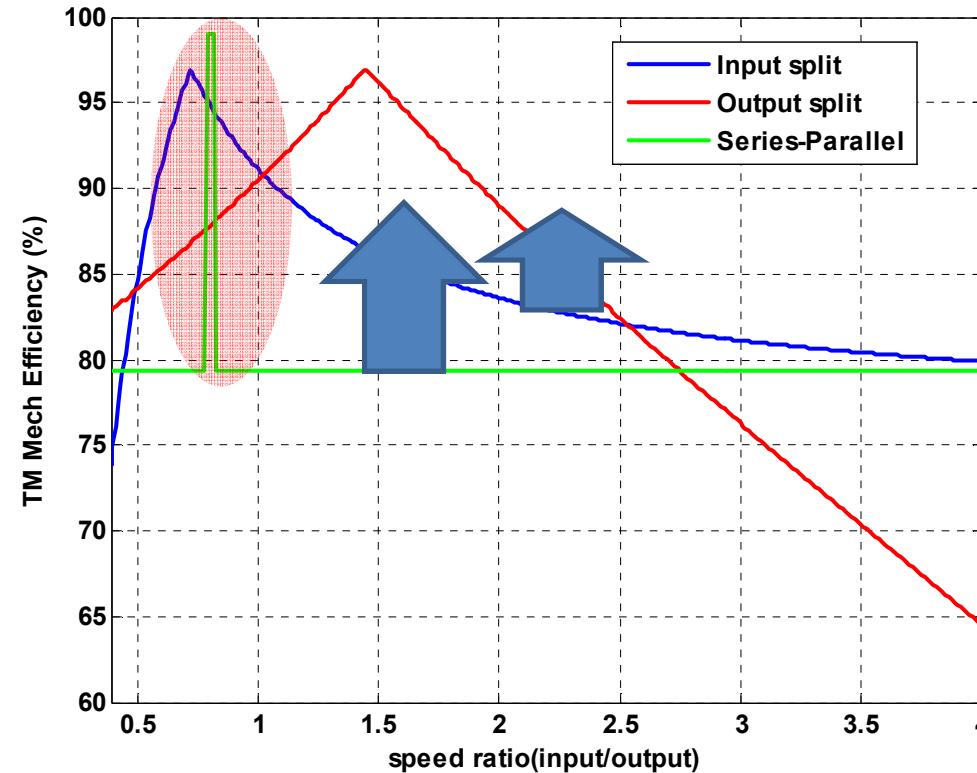


- I/S : High efficiency in **High speed ratio (City driving)**
- S/O : High efficiency in **Middle speed ratio (Suburban driving)**
- S/P : High efficiency in **Low speed ratio (Mild Highway driving)**



4. Result

• Total System Analysis – (EM Loss × Gear Loss)

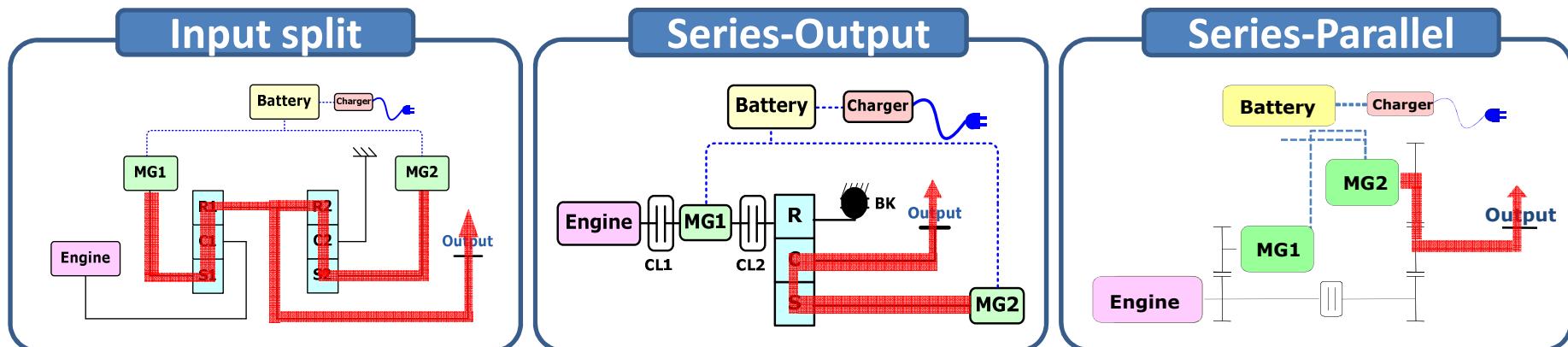


- ① Disadvantage fo Split Compare to Parallel
- ② As EM efficiency has improved, Series with Spur gear's Efficiency will improve more that Split with Planetary Gear



4. Result

- Dynamic Programming – CD (Charging Depleting)



Efficiency		Input split	Series-Output	Series-Parallel
Mech. Loss	Gear Loss	97%	97%	99%
	MG drag	0~1%	0	0
Electrical Loss		90% (Assumption)		
System Eff.		86~87%	87%	89%

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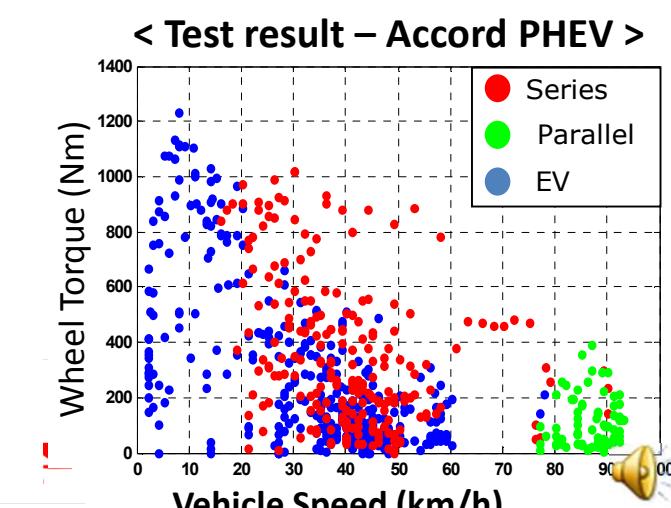
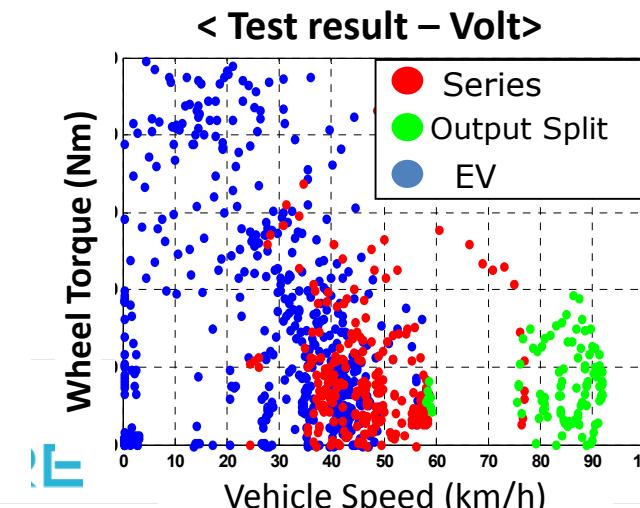
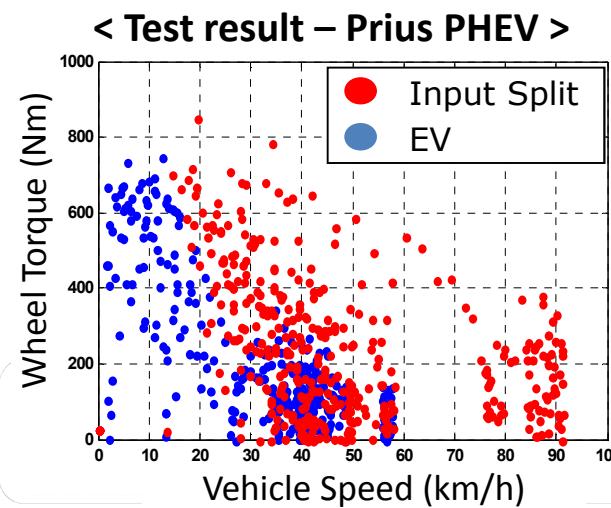
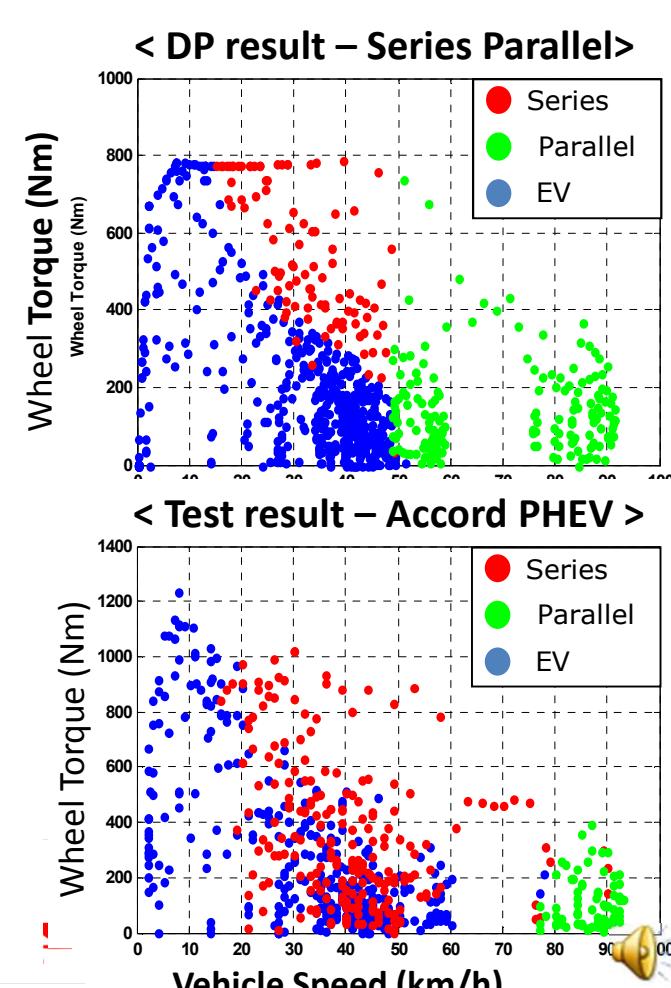
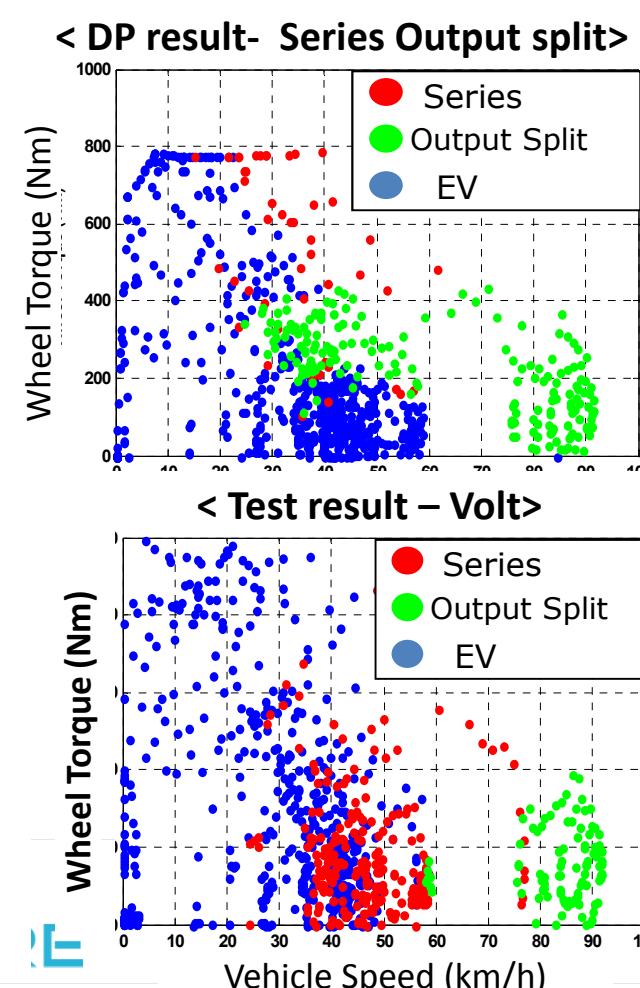
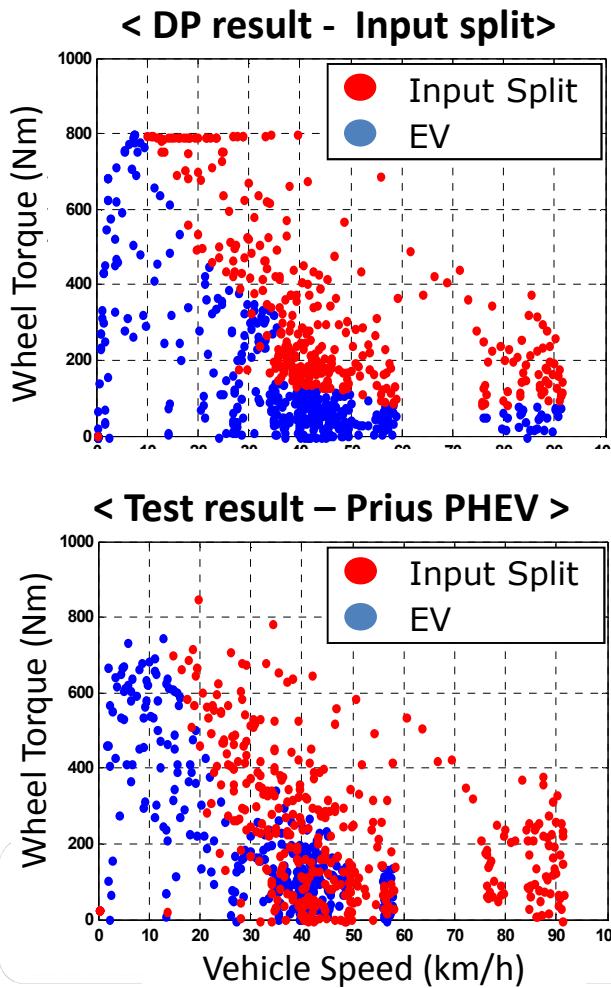


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4. Result

- Dynamic Programming – CS (Charging Sustaining)



4. Result

Efficiency		Input split	Series-Output	Series-Parallel
CD (Mechanical)	City	96.0	96.1	96.9
	HWY	96.0	97.0	97.5
CS (System)	City	31.8	31.0	30.9
	HWY	33.2	30.1	33.4
	US06	34.1	32.2	33.9

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5. Conclusion

- **PRIUS = HEV Mode – City and Aggressive Driving**
- **Volt = EV Mode and Middle speed range**
- **Accord PHEV = EV Mode + Highway**

	City	Highway	Aggressive Driving
EV Drive		Volt / Accord	
HEV Drive	Prius	Accord	Prius

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5. Future Work

- In a certain area Which driving pattern is prevalent and Which system has merits?
- How system type can affects the Component efficiency?
- Parallel PHEV's Advantage?

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THANK YOU

Gracias

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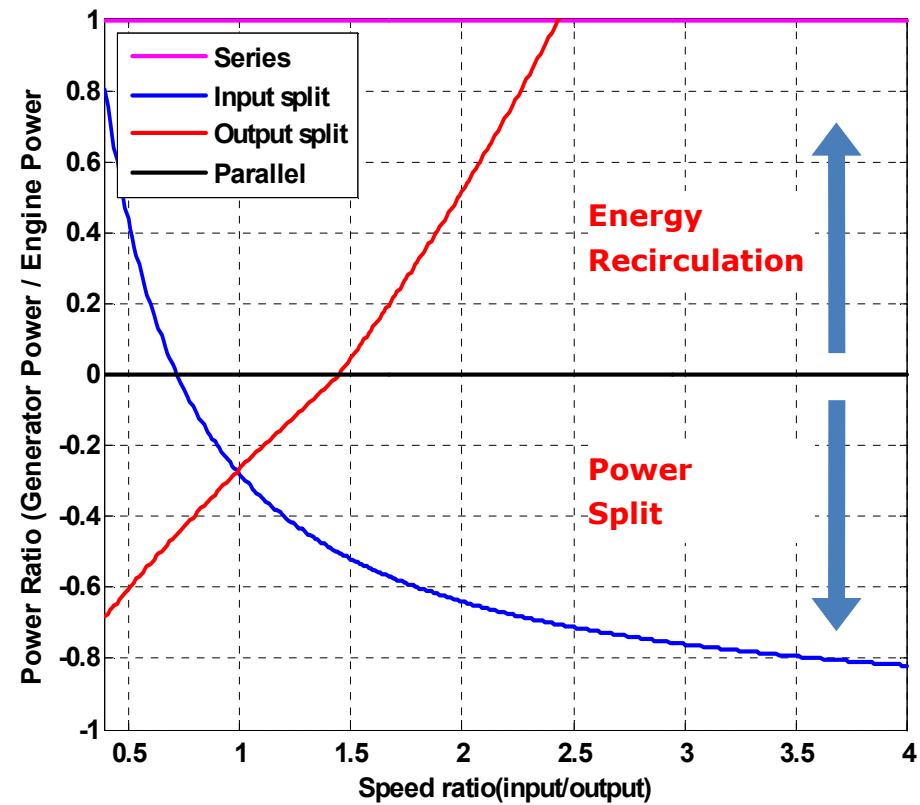
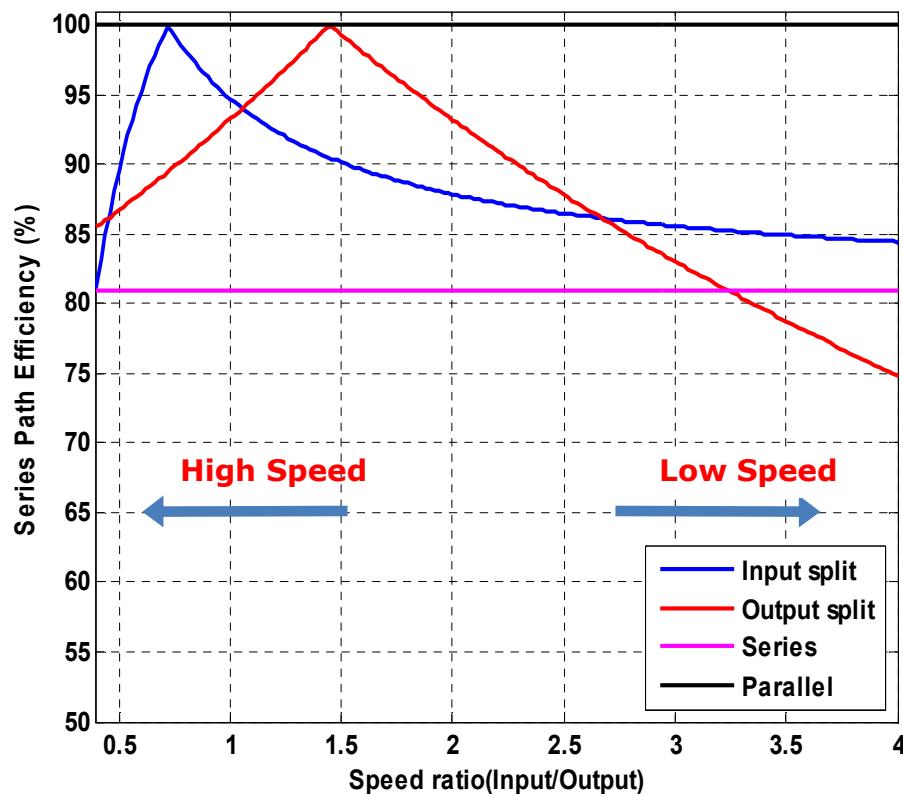


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4. Result

- Theoretical System Analysis – Series-path



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3. Methodology

- Dynamic Programming

- **Dynamic Programming**

Usage of Dynamic Programming

1. Fuel Economy Potential

2. Optimum Control Strategy

3. Component Size Decision

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