

Multilayered thin type lightweight coil for wireless power transmission for EV and leakage magnetic field suppression effect

May/21/2019

Masato Okabe

Dai Nippon Printing Co. Ltd.

Mobility Operations

Outline

1.Introduction

- 1.Issues of Wireless power transmission(WPT)
coil unit
- 2.Motivation of this research

2.Results and discussion

- 3.Configuration of multilayered coil and process
- 4.Suppression of leakage magnetic field
- 5.Control of Joule's heat

3.Conclusions

1.Introduction

Issues of conventional WPT coil units

We think that the present WPT coil units for EV/PHEV have the following issues.

1. The leakage magnetic field could cause harmful influence on surrounding electronic devices and living objects when transmitting high power.
2. Thick, heavy, using lots of copper material for manufacturing.
3. Mass production issues

1.Introduction

Motivation

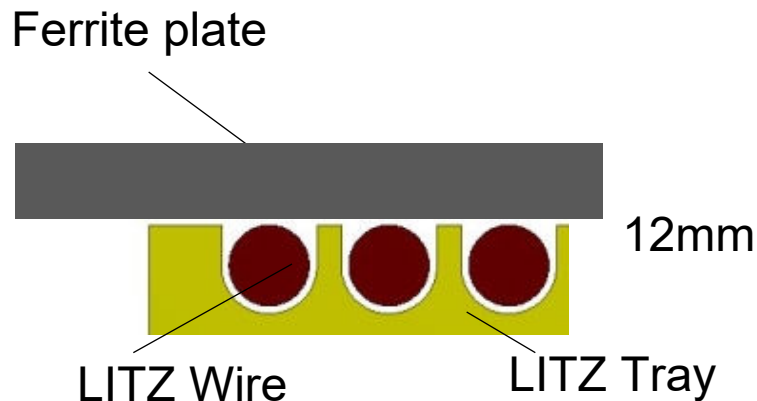
We propose a coil unit design with the following features based on precise metal Layer patterning process by photolithography technology.

1. Suppression of Leakage magnetic field
2. Thin, light weight, and using smaller amount of copper material.
3. Suitable for mass production

2.Results and discussion

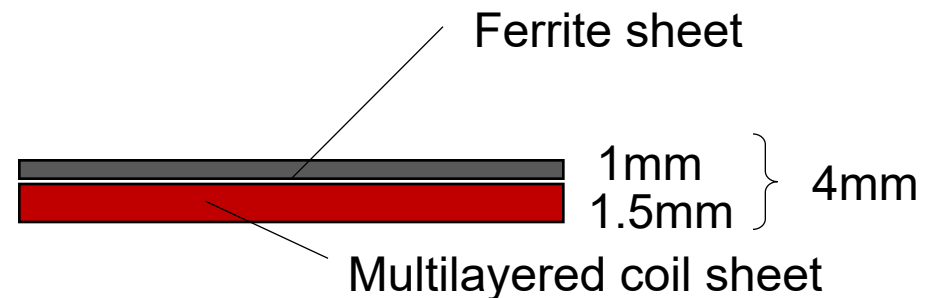
Comparison between conventional coil unit and multi-layered coil

Conventional Coil unit



LITZ wire: 1.3kg
Ferrite: 2.7kg } 4.0kg

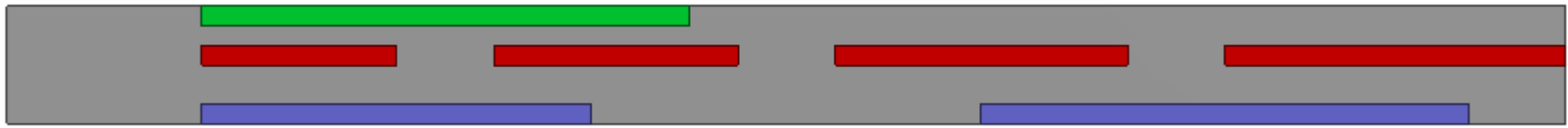
Multilayered coil sheet



Multilayered coil sheet: 0.46kg
Ferrite sheet: 0.49kg } 0.95kg

2.Results and discussion

Configuration of the multilayered thin type lightweight coil

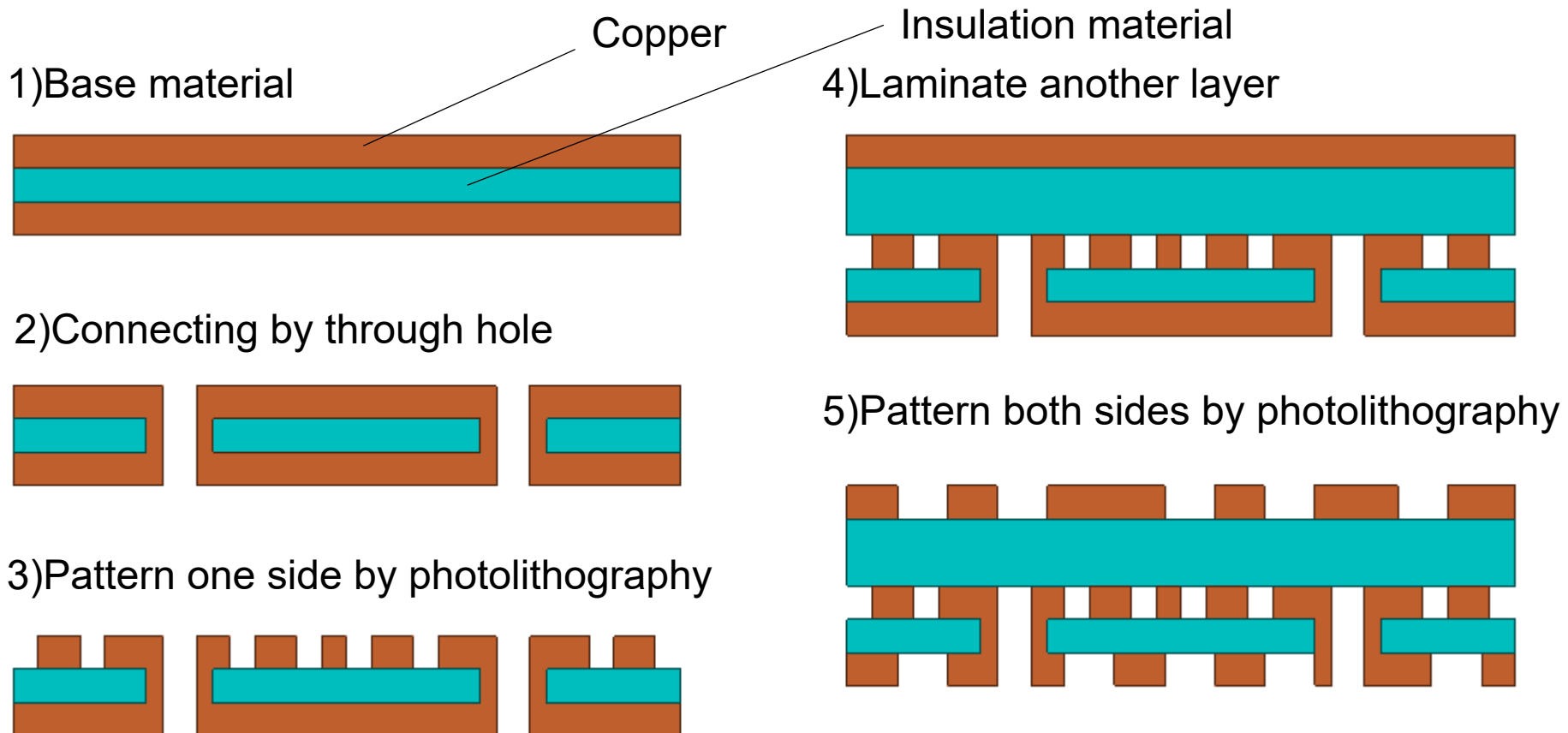


- Thickness of Copper layer are 0.2mm
- Gap between coils are 0.2~0.4mm
- Part of an example cross section

2.Results and discussion

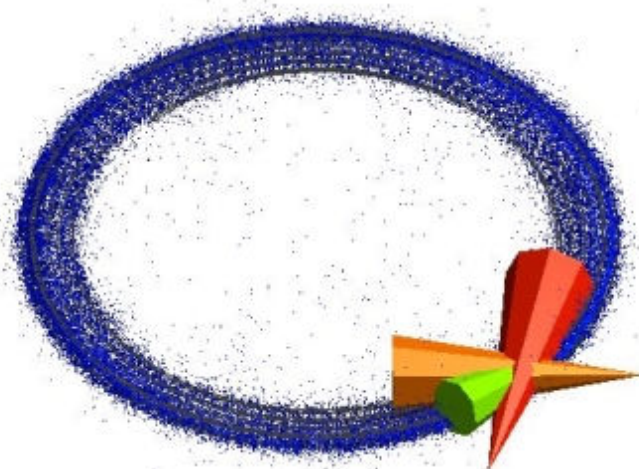
Process

Standard PCB manufacturing technology can be applied

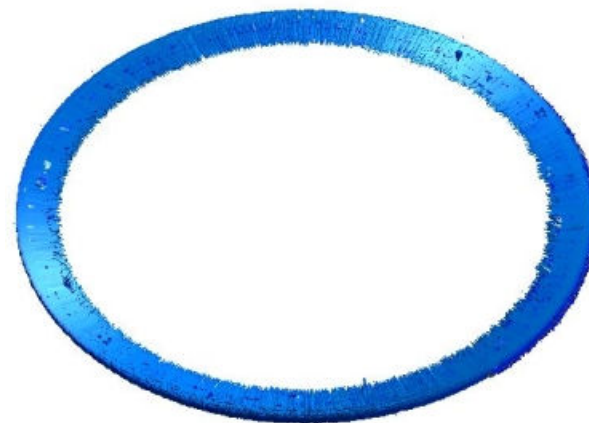


2.Results and discussion

Suppression of leakage magnetic field emitted from WPT coil

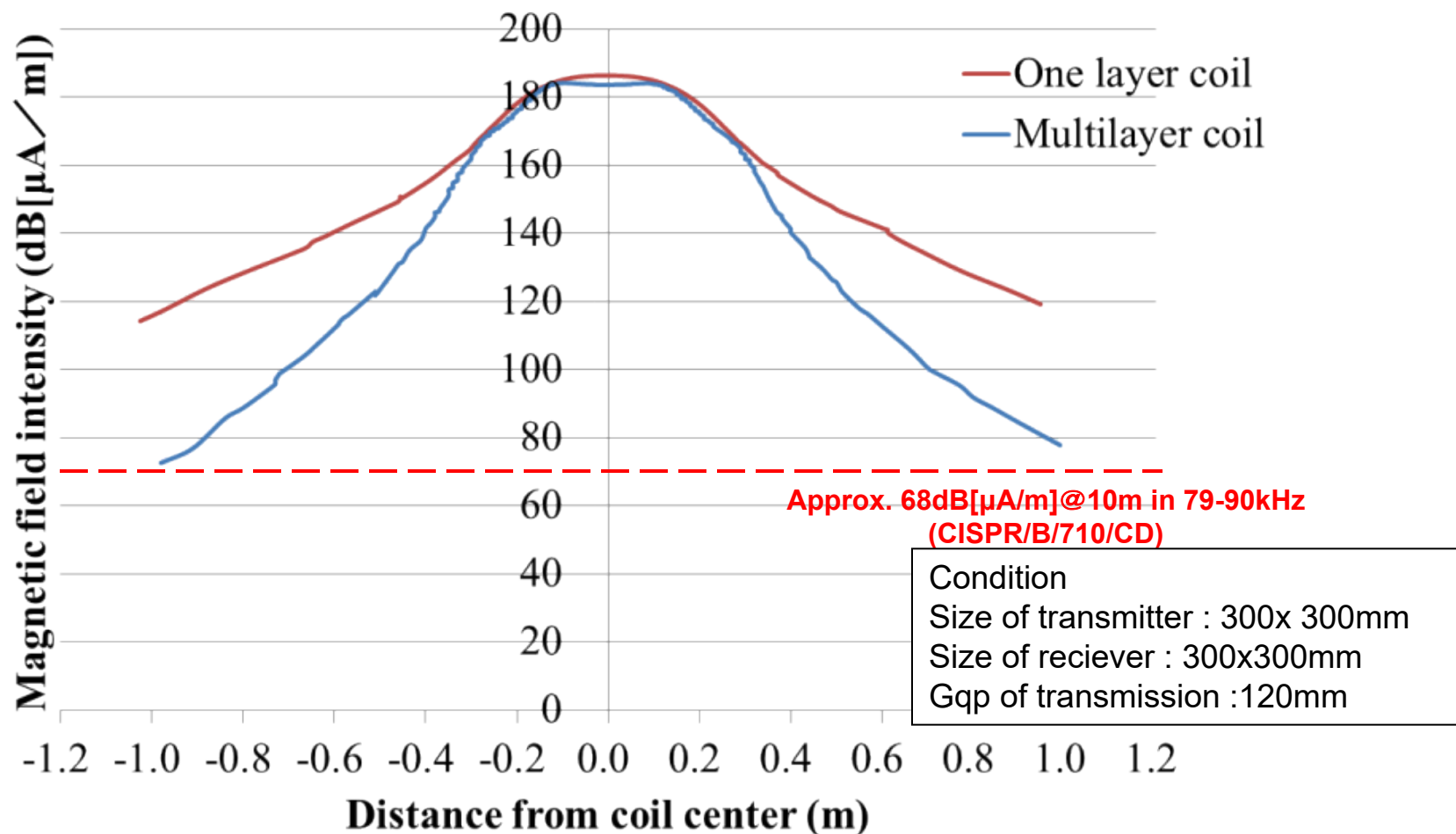


Conventional coil
(Single layer coil)



Our idea
(Multilayered coil)

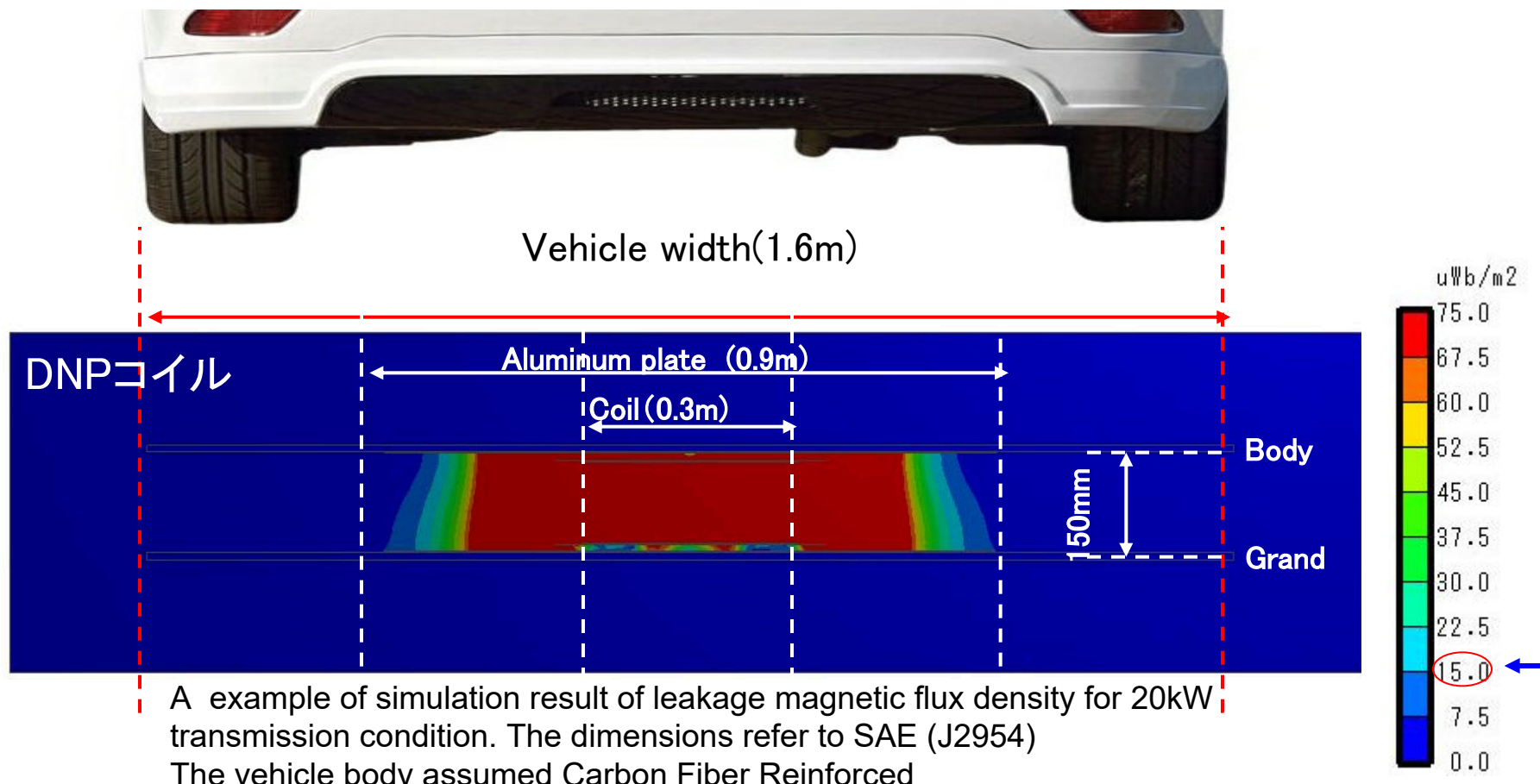
2.Results and discussion



Comparison of leakage magnetic field intensity between single layer and multilayer coil.

2.Results and discussion

Simulation result of leaked magnetic flux density



A example of simulation result of leakage magnetic flux density for 20kW transmission condition. The dimensions refer to SAE (J2954)

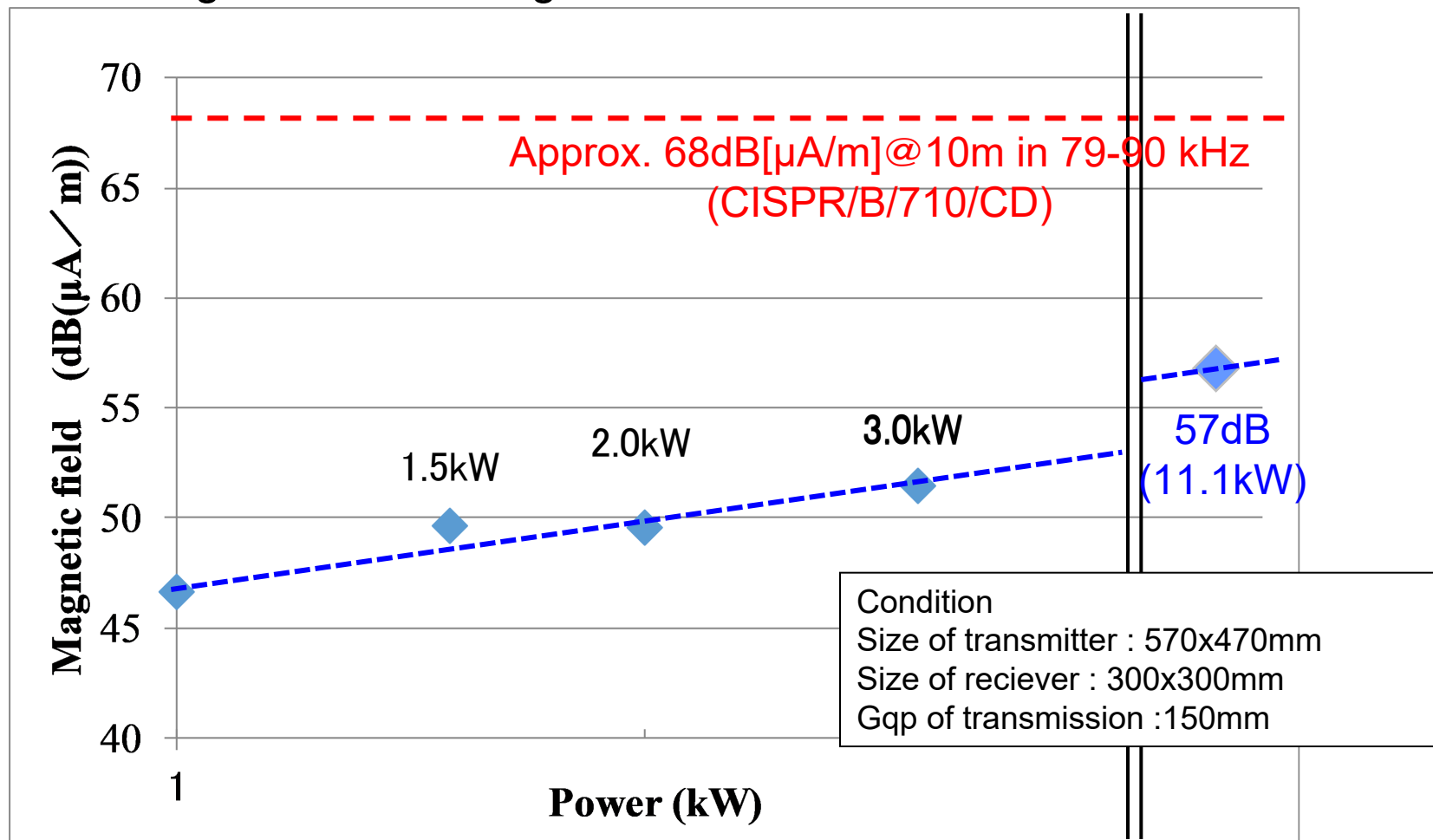
The vehicle body assumed Carbon Fiber Reinforced Plastics (CFRP.)

Proposed multilayered coil design can reduce the area of the aluminum plate

ICNIRP Guideline

2.Results and discussion

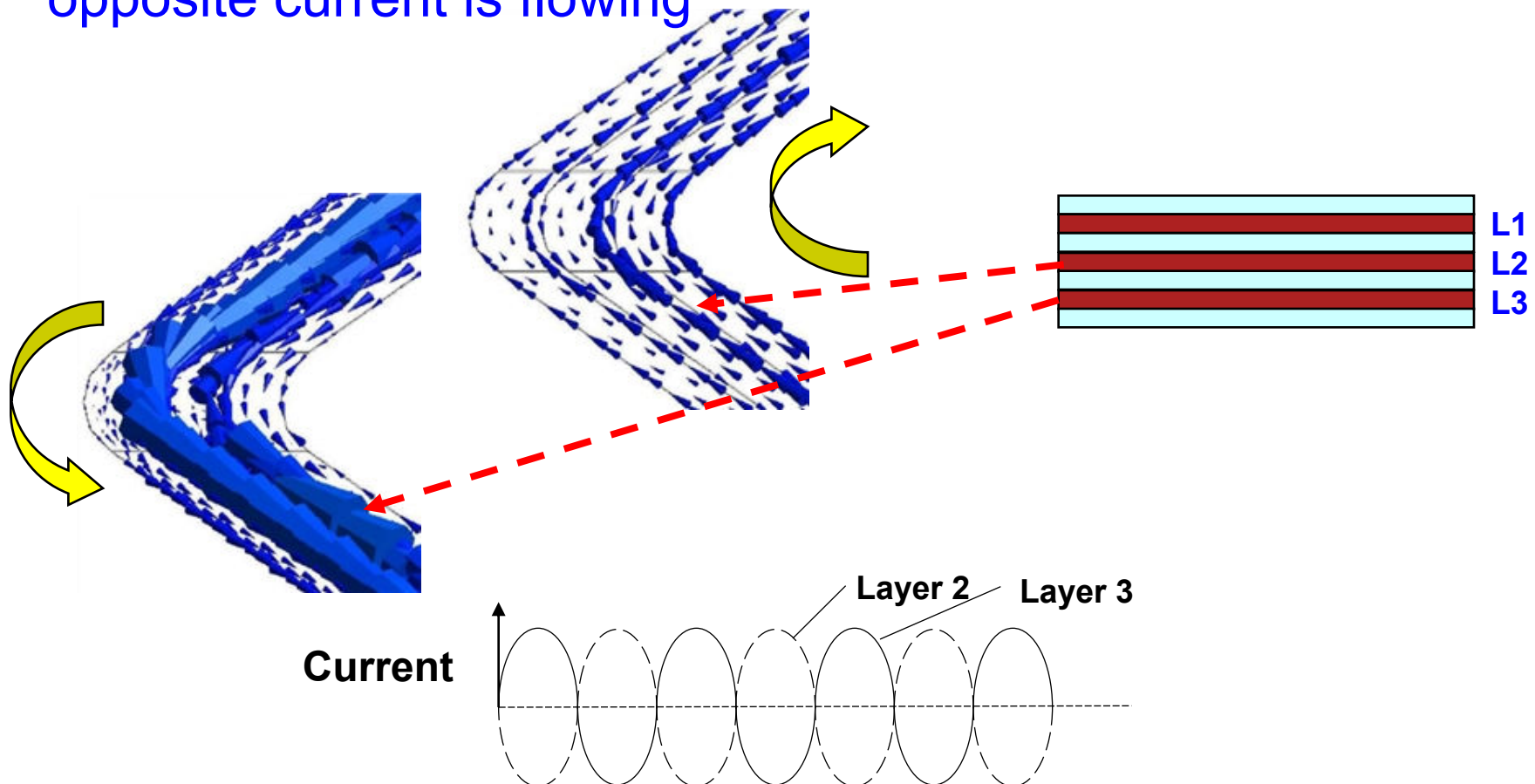
Measured magnetic field strength



The magnetic field for 11.1 W transmission is expected to be about 57 dB(μ A/m)@10m.

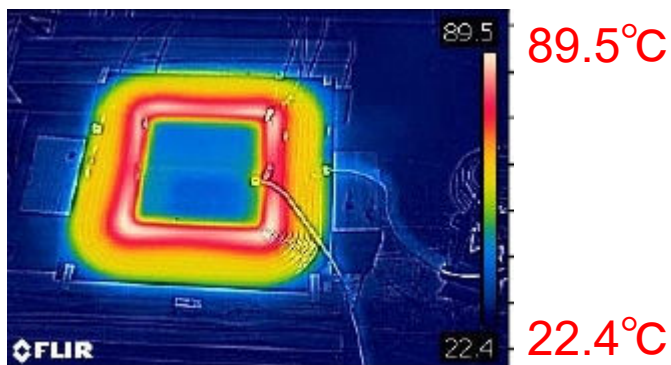
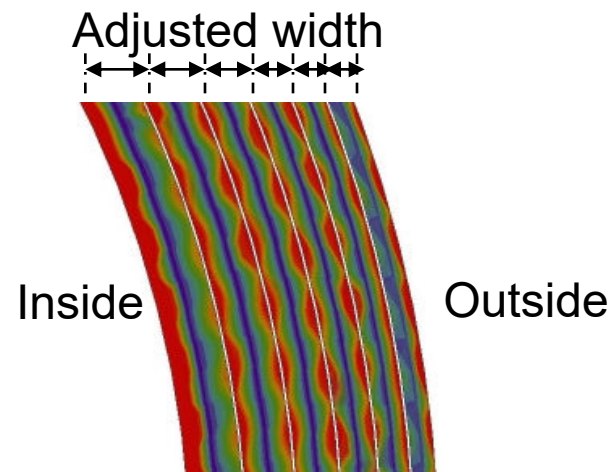
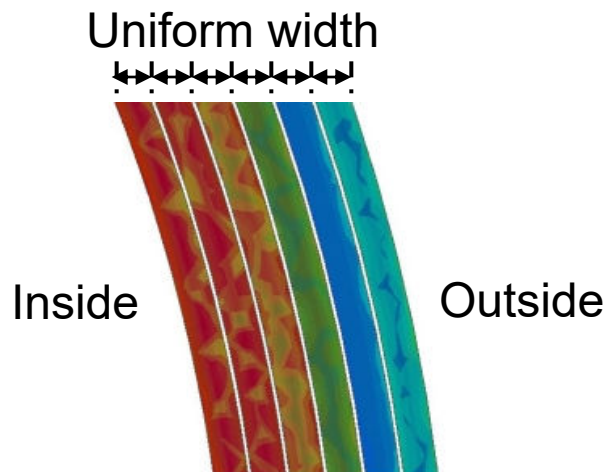
Leakage magnetic field suppression

Unnecessary leakage magnetic field is suppressed by canceling of magnetic field from two layers in which opposite current is flowing



2.Results and discussion

Improvement thermal characterization copper pattern design



All copper widths are uniform. The inside of the coil becomes particularly hot. (About 90°C)



Copper width was adjusted so as to average current density. (Max. Temp is 44°C)

3.Conclutions

- (1) A kilo-watt order WPT for EV/PHEV can be realized with thin, light weight multilayered coil unit. Then leakage magnetic field is suppressed effectively.
- (2) Layered power line optimization demonstrated efficient current flow and Joule heat reduction.
- (3) Proposed design is suitable for mass production and facilitates manufacturing

thank you for your attention